



Workbenches and workstation systems



Workbenches and workstation systems



Workbenches

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Compact workbenches

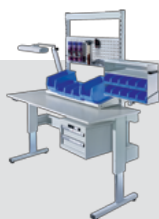
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Workstation systems

Planning expertise and ergonomics

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Workbenches

Flexible efficient and resilient

Thanks to the wide range of combination options, every workstation can be practically equipped with workbenches in a space-saving way. The combinable workbench tops, drawers and equipment cabinets, vices and rear panels can be organised to create optimum working conditions, always taking into account the latest findings in ergonomics.



A modular system:

flexible options, high load-bearing capacity and excellent ergonomics for many requirements.

i Benefits

- Solid construction for high loads up to 4t
- Modular system with numerous configuration options and high flexibility
- Large selection of different materials and surfaces
- Fast access time for stored parts and tools thanks to partition material and superstructures
- Can be expanded any time thanks to a 10-year guarantee
- Fast and easy installation thanks to pre-assembly

The modular system enables the workbenches, featuring a load capacity of up to 4t, to be individually configured and adapted to every requirement.



Workbenches

A modular system

Tailored to every task

Superstructure

Can be flexibly configured for every task

Workbench top

The optimum surface and stability for every industry

Substructure

Sturdy, variable and versatile



Colours

Housing and doors available in 12 standard colours. Multi-colour painting also possible. When ordering, please use the three-digit colour code (instead of XXX). Customised colours on request.



For colour information see bookmark or fold-out



Extreme load-bearing capacity to 4t

Strengthened workbench leg assemblies with a load capacity of up to 4t are available on request.



Pre-drilled workbench top

All Selection workbench tops have pilot holes including sleeves to fasten all kinds of components.

Workbench tops

Multiplex top



Versatile

It is made of steamed beech veneers glued in multiple layers, is waterproof and has bevelled edges as well as a sanded, oiled and waxed surface. The top is splash-proof, dirt-repellent and largely insusceptible to oil and grease.

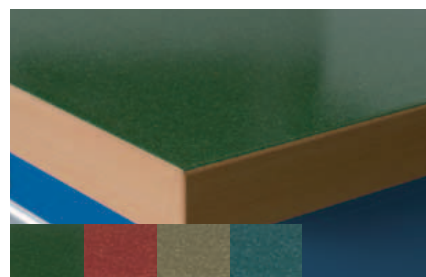
Beechwood top



Extremely resilient

It is made of glued steamed beech beams, waterproof and has bevelled edges as well as a sanded, oiled and waxed surface. The top is splash-proof, dirt-repellent and largely insusceptible to oil and grease.

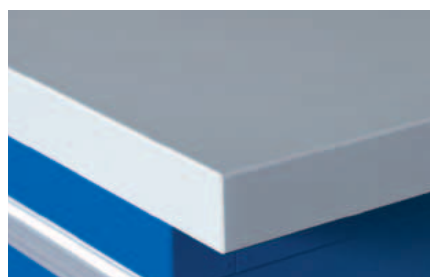
Urphen top



Durable and elegant

Workbench top with top layer made of pressure-resistant, durable urphen and chemical-resistant, scratch-proof UV coating. Urphen is very durable, splash-proof, dirt-repellent and insusceptible to oil and grease.

Resin top



Resistant to chemicals and hygienic

Workbench top with excellent resistance to most chemicals as well as an easy-to-clean structured surface. Upper surface with resin 0.7 mm thick.

Metal coatings



Coverings for high standards

Made of metal, easy-to-clean and versatile. Depending on your application and requirements, you have a choice between a sendzimir galvanised coating and a chrome steel coating.

Nitrile plate



Slip resistant rubber mat

The medium-hard 4 mm top mat is slip resistant and shock absorbing as well as oil- and fuel-resistant and can be used at temperatures ranging from -10° to +70° C.

	Multiplex	Beech	Urphen	Resin	Metal	Nitrile
Steel industry/ machine construction	●	●	-	-	●	-
Metalworking	●	●	-	-	●	-
Woodworking	●	●	-	-	-	-
Fitting	●	●	●	●	-	-
Office	●	●	●	●	-	-
Counter	●	●	●	●	-	-
Shelf	●	●	●	●	-	●
Logistics/shipping	●	●	●	●	-	-
School	●	●	●	●	-	-
Laboratory	-	-	-	●	-	-
General workshop	●	●	●	●	●	●
Car workshop	-	●	-	-	●	●
Electronics*	-	-	●	●	-	●

* For ESD see page 499

Further specifications:

Steel edge guard, rear panels and side panels are optionally available for multiplex, beechwood and urphen tops.

The matching top

You can find the top type to suit your requirements in our list. More information about the respective features and versions of our range is provided in a detailed description of the various types of top on pages 514 - 527.

Workbenches

The substructure Sturdy and variable

Workbench leg assemblies

The sturdy sheet steel construction is welded together with extruded profiles and provided with drill holes to attach worktops and shelves. Two fixed heights and a height-adjustable leg (in 25 mm increments) are available for the most diverse requirements.

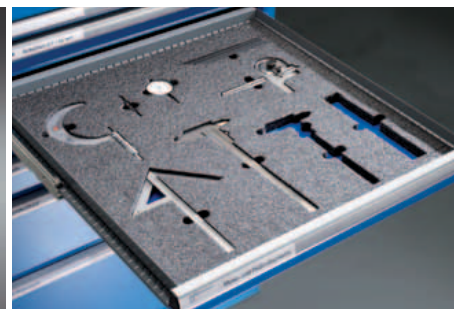
The mobile version provides a maximum load-bearing capacity of 200 kg per workbench leg assembly.

Together with the workbench leg assemblies, the retractable castors combine the features of a mobile and a stationary workbench.



Drawer cabinets

The proven drawer cabinets in various sizes complete the workbench range and ensure storage of tools within direct reach of the workstation. They are also suitable for mobile workbenches. The flexible partition material guarantees perfect organisation.



Equipment and vice cabinets

The equipment cabinet is prepared for on-site assembly for the provision of power and air at the workstation. The vice cabinet consists of a housing with a slide-in door and cylinder lock. The cabinet can be equipped with the desired vice and a corresponding hinge unit. To free the whole workspace, the vice can be folded beneath the bench into the cabinet in just a few simple steps.

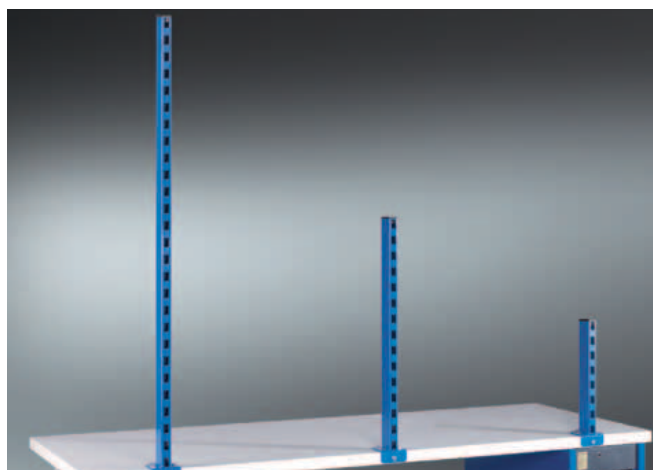


The superstructure

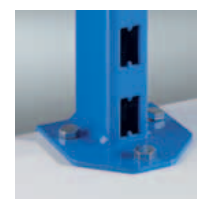
Perfectly equipped for fast access times

Support pillars

The support pillars are available in three heights and can be screwed either onto the top surface or onto the workbench substructure using a stabilisation profile. Support pillars are used to hold adjustable shelves, container strips, power conduits, rear panels and equipment rails.



Support pillars

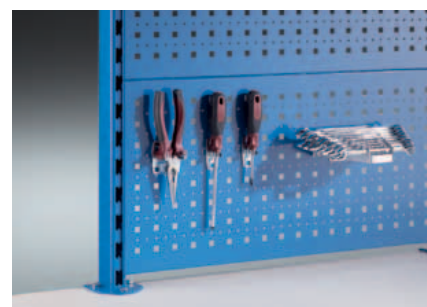


Easy to mount

The equipment rails are mounted on the support pillars without screws. They support the freely positionable rail profile which is equipped with a carriage on ball bearings. Lamps and spring balancers can be mounted without any problems. Rear panels with a plain or perforated surface are available for individual equipment of the workstation. Matching keyhole hooks are available for various applications. The longitudinal adjustable shelves with a lip can be mounted horizontally or with an inclination of 15° and are available in a plain or slotted version. The load-bearing capacity is 20 kg per metre. The mountable container strips hold size 2, 3 and 4 storage containers to store small parts within reach.



Equipment rails



Rear panels



Adjustable shelves



Container strips

Power supply

The power conduits are attached to the support pillars of the organisable rear panels without screws and are supplied either with type 13 Switzerland (type CH) sockets, protective earth sockets, France (type F) or Great Britain (type GB) sockets.



Workbenches

Colours

12 standard colours



.010 Light blue
RAL 5012



.020 Light grey
RAL 7035



.030 Reseda green
RAL 6011



.040 Capri blue
RAL 5019



.050 Metallic grey
NCS S 6502-B



.060 Black
NCS S 9000-N



.070 Ruby red
RAL 3003



.080 Dove grey
NCS S 4502-B



.090 Gentian violet
RAL 5010



.100 Signal blue
RAL 5005



.110 Pure white
RAL 9010



.180 Grey white
RAL 9002

Differences between these colour samples and the original samples may occur due to printing techniques.

i Features

- Impact and abrasion-resistant housing surface thanks to environmentally friendly powder coating
- Full corrosion protection of the drawer through electrophoretic dip coating
- High abrasion resistance is achieved by coating the fronts in the desired colour
- Selection workbenches are available in the colours light blue and light grey

All colour-variable products are available in the 12 standard colours at no extra charge. The three-digit colour code (e.g. **.010**) is a component of the article number. Always complete the article number of your order with the desired colour code (e.g. **70.701.010**). Substructures, housing, drawers and superstructures can also be ordered in respectively different colours.

In addition to the standard colour range, any colour whichever can be manufactured for your desired products.



ESD protection

A safe solution

ESD (electrostatic discharge) is an electrostatic discharge which is created by objects or persons coming into contact with one another or by a spark and which often goes unnoticed by people due to its low energy. Very small electric discharges can also quickly lead to defects when handling electronic components. Lista combined many years of experience developing workstations with the latest findings regarding the problem of electrostatic discharge and developed a complete ESD workstation programme. All surfaces feature a colour coating developed by Lista which dissipates charges in a controlled manner and prevents hazardous voltage peaks. ESD is available from Lista only on request.

ESD safety measures

ESD defects often go unnoticed and can cause severe economic losses afterwards. To prevent problems like these, Lista offers complete ESD workstation planning and implementation including advice and installation.

The goal is to:

1. To carry out discharging in a controlled manner
2. To prevent hazardous charges

ESD products and partition material

During a complex production process, material and colours are mixed with carbon particles to ensure optimum discharge of electric voltage



Orange
approx. NCS S 1080-Y40R

Light grey
approx. NCS S 2403-Y

Anthracite
approx. RAL 7016

i Benefits

- Safe storage for expensive electronic components
- Failures are minimised resulting in cost savings in the long term
- Standards are met by ESD certified products
- Large range of ESD products for all requirements (minimum to full protection)
- Individual package solutions, professional advice and training options from a single source

ESD colours

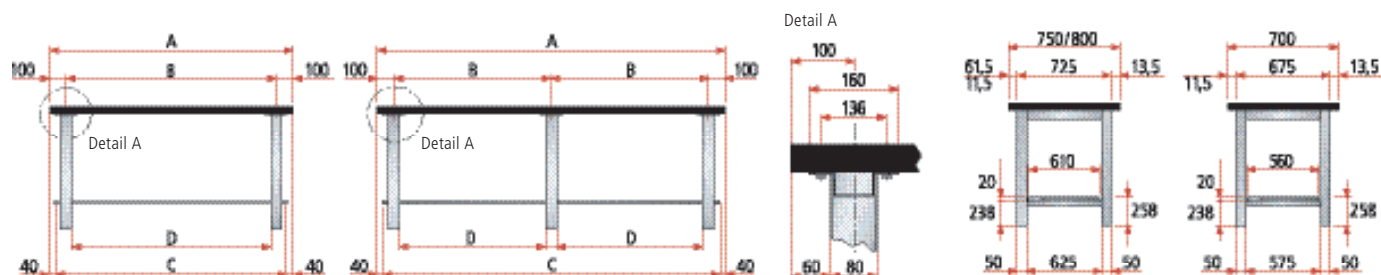
Orange, light grey or anthracite

Costly tests and measurements are necessary to ensure the required quality for ESD usage. Lista ESD colours are available in three versions. Special colours must be avoided. Bulk orders and/or total coverage of the costs are the only permissible exceptions.



Dimensions

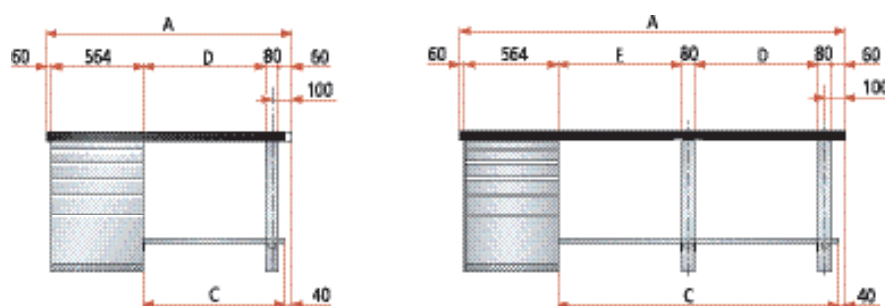
Distances between supports with 2 or 3 workbench leg assemblies, with or without storage shelf



Top width mm	Number of leg assemblies	Multiplex 40 mm	Multiplex 50 mm	Beech 50 mm	Urphen 50 mm	Resin 40 mm	Nitrile 40 mm	Nitrile 50 mm	Width between supports mm	Storage shelf mm	Clear width mm
A									B	C	D
1500	2	●	●	●	●	●	●	●	1300	1420	1220
2000	2	●	●	●	●	-	●	●	1800	1920	1720
2000	3	-	-	-	-	●	-	-	900	1920	820
2500	2	-	●	●	-	-	-	●	2300	2420	2220
2500	3	●	-	-	●	●	●	-	1150	2420	1070
3000*	3	●	●	●	●	●	●	●	1400	2x1460	1320

* Multiplex 2 x 1500 mm glued.

Distances between supports with workbench leg assembly and drawer cabinet 27 x 36 E or 27 x 27 E, with or without storage shelf



Note

Workbenches are also available with drawer cabinets in the sizes 18x27 E, 18x36 E, 36x27 E and 36x36 E.

Top width mm	Number of leg assemblies	Multiplex 40 mm	Multiplex 50 mm	Beech 50 mm	Urphen 50 mm	Resin 40 mm	Nitrile 40 mm	Nitrile 50 mm	Storage shelf mm	Clear width mm	Clear width mm
A									C	D	E
1500	1	●	●	●	●	●	●	●	835	736	-
2000	1	●	●	●	●	●	●	●	1335	1236	-
2500	1	●	●	●	●	-	●	●	1835	1736	-
2500	2	-	-	-	-	●	-	-	1835	1070	586
3000*	2	●	●	●	●	●	●	●	2335	1320	836

* Multiplex 2 x 1500 mm glued.

Rear and side panels



	Top thickness mm	Rear panel height mm
	S	L
Multiplex	40	110
Multiplex	50	100
Beech	50	100
Urphen	50	100
Resin	40	110
Nitrile	40	110
Nitrile	50	100

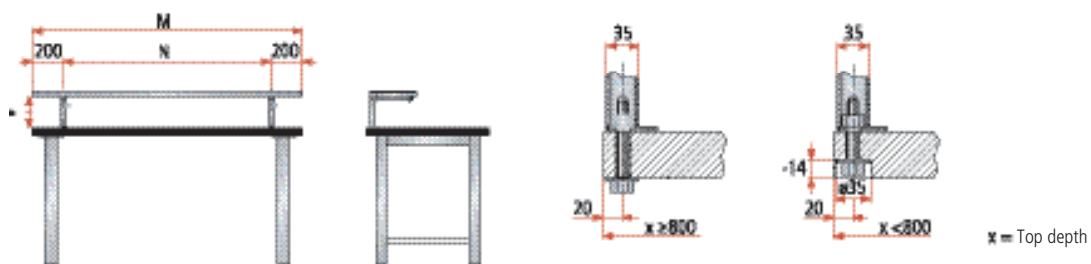
i Tip



Rear and side panels

Rear and side panels can be fitted on the workbench tops to prevent auxiliary materials and small parts from coming off. They can be ordered individually from the accessories section (page 529).

Height-adjustable shelves



* Height adjustability: 230, 270, 310, 350 mm.

Top width mm	Shelf mm	Number of brackets	Distance mm
	M		N
1500	1500	2	1100
2000	2000	3	800
2500	2500	3	1050
3000	3000	4	867

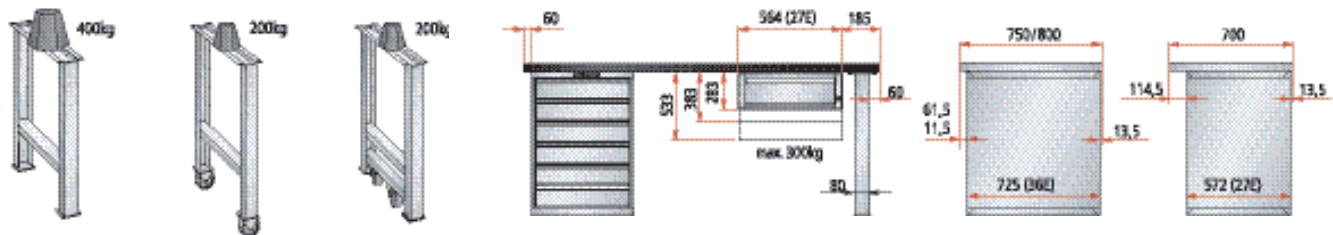
Maximum distance between bracket and support 1100 mm
Maximum load-bearing capacity 20 kg per metre.

Workbenches

Loads

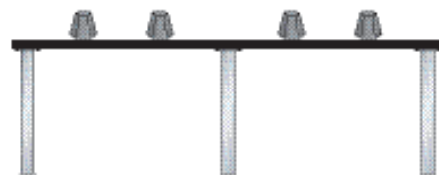
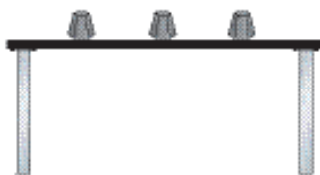
Workbench tops

Maximum surface loads of the tops. These specifications apply with evenly distributed loads and static applications.



The maximum load is 400 kg for the fixed workbench leg assembly, 200 kg for the workbench leg assembly with castors and 200 kg for the workbench leg assembly with retractable castors with evenly distributed loads and static applications.

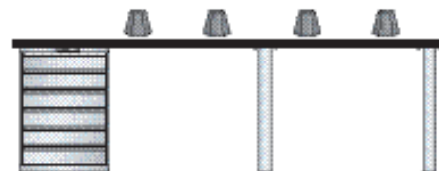
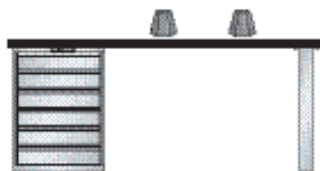
With workbench leg assemblies



	Top thickness mm	Top width mm	
		1500	2000
Multiplex	40	600 kg	360 kg
Multiplex	50	800 kg	500 kg
Beech	50	800 kg	500 kg
Urphen	50	700 kg	350 kg
Resin	40	350 kg	-
Nitrile	40	500 kg	320 kg
Nitrile	50	800 kg	450 kg

	Top thickness mm	Top width mm		
		2000	2500	3000
Multiplex	40	-	1050 kg	650 kg
Multiplex	50	-	1200 kg	1200 kg
Beech	50	-	1200 kg	1200 kg
Urphen	50	-	700 kg	450 kg
Resin	40	650 kg	400 kg	-
Nitrile	40	-	680 kg	360 kg
Nitrile	50	-	1200 kg	720 kg

With workbench leg assembly combined with drawer cabinet

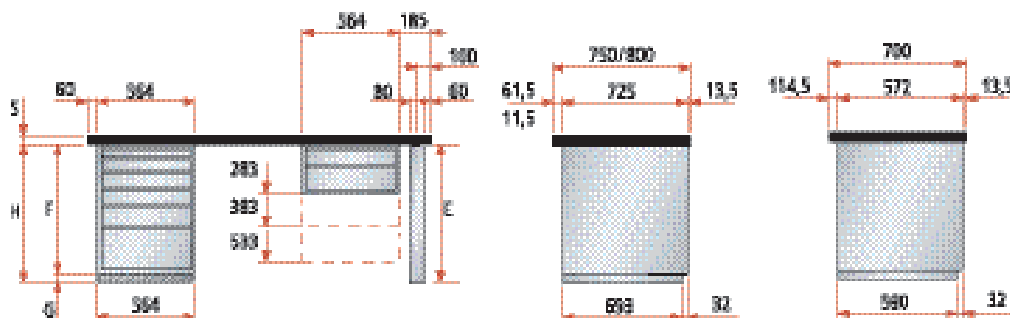


	Top thickness mm	Top width mm	
		1500	2000
Multiplex	40	1500 kg	800 kg
Multiplex	50	1500 kg	1000 kg
Beech	50	1500 kg	1000 kg
Urphen	50	1100 kg	700 kg
Resin	40	650 kg	350 kg
Nitrile	40	700 kg	310 kg
Nitrile	50	1300 kg	600 kg

	Top thickness mm	Top width mm	
		2500	3000
Multiplex	40	3000 kg	1600 kg
Multiplex	50	3000 kg	2000 kg
Beech	50	3000 kg	2000 kg
Urphen	50	3000 kg	1400 kg
Resin	40	1100 kg	700 kg
Nitrile	40	1800 kg	1100 kg
Nitrile	50	3000 kg	1400 kg

Combination options

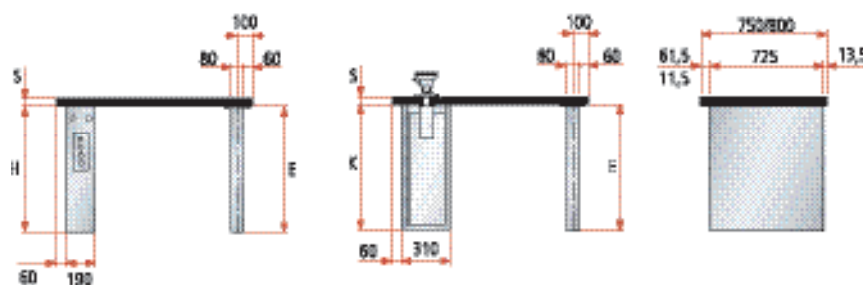
Workbench leg assembly/Drawer cabinet



Desired height mm	Workbench leg assembly Height mm			Drawer cabinet height mm				Base height mm	
	800	850	700-1050	700	800	850	1000	50	100
H	E	E	E	F	F	F	F	G	G
700	-	-	●	●	-	-	-	-	-
750	-	-	●	●	-	-	-	●	-
800	●	-	●	●	-	-	-	-	●
800	●	-	-	-	●	-	-	-	-
850	-	●	●	-	●	-	-	●	-
850	-	●	●	-	-	●	-	-	-
900	-	-	●	-	●	-	-	-	●
900	-	-	●	-	-	●	-	●	-
950	-	-	●	-	-	●	-	-	●
1000	-	-	●	-	-	-	●	-	-
1050	-	-	●	-	-	-	●	●	-

	Top thickness mm
Multiplex	40/50
Beech	50
Urphen	50
Resin	40
Nitrile	40/50

Workbench leg assembly/Power unit cabinet/Vice cabinet



Desired height mm	Workbench leg assembly height mm			Power unit cabinet height mm		Vice cabinet height mm	
	800	850	700-1050	800	850	800	850
H	E	E	E	I	I	K	K
700	-	-	●	-	-	-	-
750	-	-	●	-	-	-	-
800	●	-	●	●	-	●	-
850	-	●	●	-	●	-	●

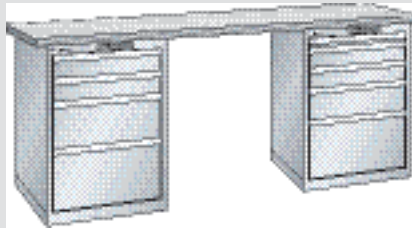
	Top thickness mm
Multiplex	40/50
Beech	50
Urphen	50
Resin	40
Nitrile	40/50

Base for power unit and vice cabinet on request.

Workbenches

Simply select:

A) Order preconfigured models



1.

Select workbench



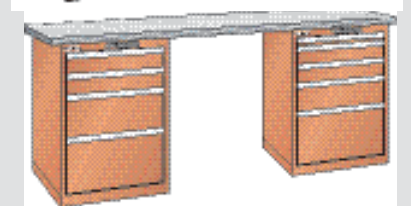
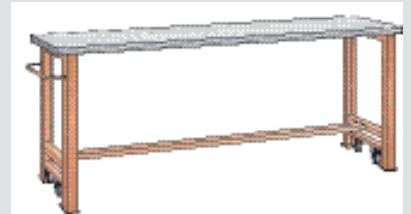
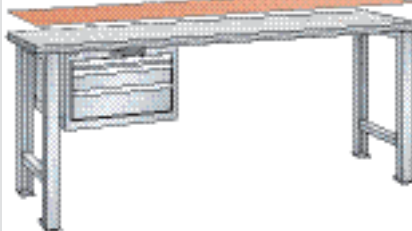
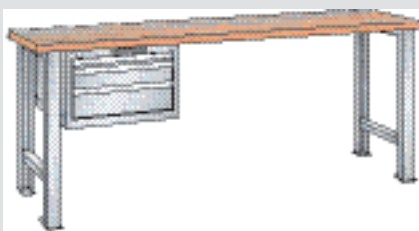
S

Selection

Selected workbenches in the quick delivery programme.

Or:

B) Configure and order workbenches individually



1.

Workbench top

2.

Top accessories

3.

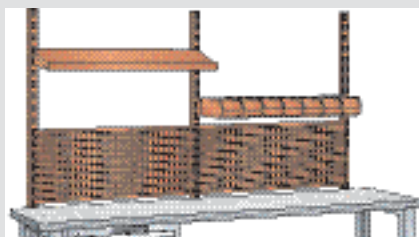
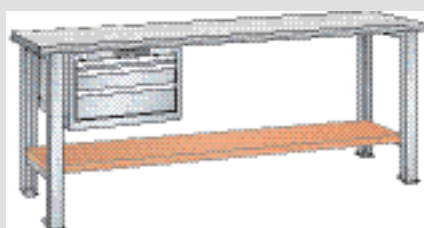
Substructures

First select the size and material of your workbench top. Five different materials are available, each with different specifications, enabling you to adapt your workbench to your personal and operational requirements from the beginning.

After selecting the workbench top, specify your top accessories, which include, amongst other things, sheet coatings, edge guards as well as rear or side panels.

Now specify the substructure of your workbench. Here you can also opt between several variants and versions, from workbench leg assemblies to workbench drawers or drawer cabinets to vice or power unit cabinets.

Order preconfigured models >



4.

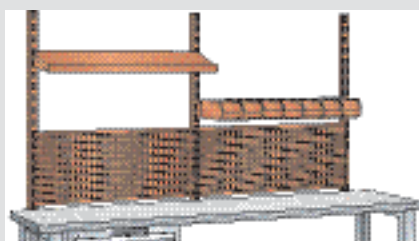
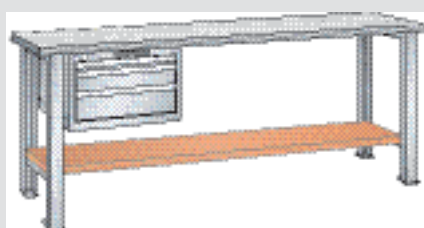
Substructure accessories

5.

Superstructures + accessories

Calculate price and order

Order individually >



4.

Substructure accessories

5.

Superstructures + accessories

Calculate price and place order

The available matching accessories for the substructures can be selected in this step. The range includes a wide variety of options for equipping your workbench.

Finally select the superstructures of your workbench. Customise your workstation from the support pillars and equipment rails to rear panels right up to lighting.

The price of the workbench corresponds to the sum of all selected elements of the corresponding configuration.

Workbenches

Ordering made easy:



Preconfigured and ready-for-order:
depending on your selection, cabinet
housing with locking system and drawers
Options available:

- 4** Substructures and accessories
- 5** Superstructures and accessories

Preconfigured workbenches with multiplex top

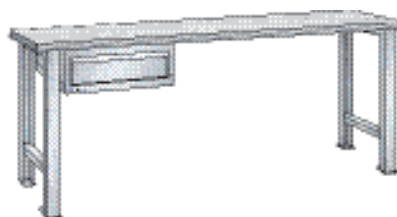
10
Years
Guarantee



D 750 mm



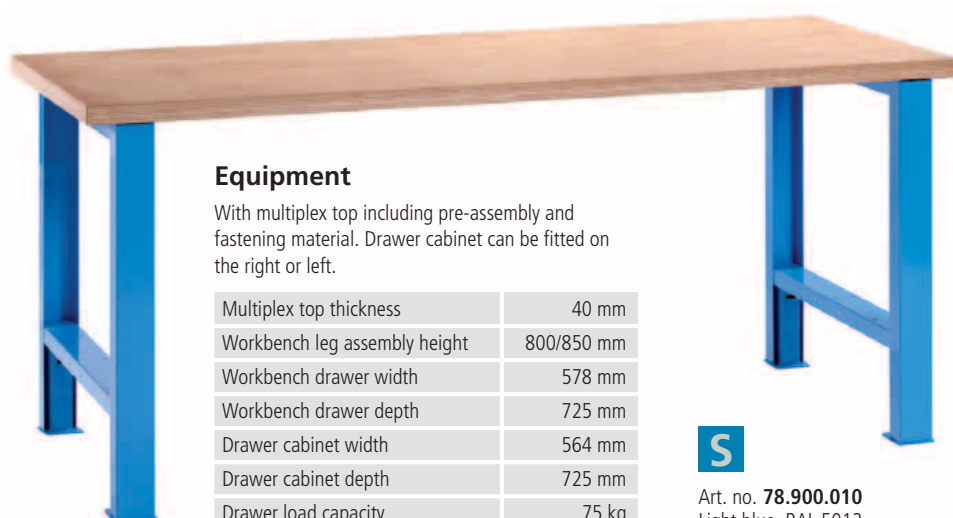
1 workbench top
2 workbench leg
assemblies



1 workbench top
1 workbench drawer
150 mm
2 workbench leg assemblies

	Width mm	Height mm			Art. no.	
●	1500	840	Multiplex	-	40.961.010	
●	1500	890	Multiplex	-	78.900.010	
●	1500	840	Multiplex	-	40.961.020	
●	1500	890	Multiplex	-	78.900.020	
●	1500	840	Multiplex	-	40.961.XXX	
●	1500	890	Multiplex	-	78.900.XXX	
●	2000	840	Multiplex	-	40.963.010	
●	2000	890	Multiplex	-	78.901.010	
●	2000	840	Multiplex	-	40.963.020	
●	2000	890	Multiplex	-	78.901.020	
●	2000	840	Multiplex	-	40.963.XXX	
●	2000	890	Multiplex	-	78.901.XXX	

	Width mm	Height mm			Art. no.	
●	1500	840	Multiplex	Key Lock	40.934.010	
●	1500	890	Multiplex	Key Lock	78.904.010	
●	1500	840	Multiplex	Key Lock	40.934.020	
●	1500	890	Multiplex	Key Lock	78.904.020	
●	1500	840	Multiplex	Key Lock	40.934.XXX	
●	1500	890	Multiplex	Key Lock	78.904.XXX	
●	2000	840	Multiplex	Key Lock	40.936.010	
●	2000	890	Multiplex	Key Lock	78.905.010	
●	2000	840	Multiplex	Key Lock	40.936.020	
●	2000	890	Multiplex	Key Lock	78.905.020	
●	2000	840	Multiplex	Key Lock	40.936.XXX	
●	2000	890	Multiplex	Key Lock	78.905.XXX	



Equipment

With multiplex top including pre-assembly and fastening material. Drawer cabinet can be fitted on the right or left.

Multiplex top thickness	40 mm
Workbench leg assembly height	800/850 mm
Workbench drawer width	578 mm
Workbench drawer depth	725 mm
Drawer cabinet width	564 mm
Drawer cabinet depth	725 mm
Drawer load capacity	75 kg

S

Art. no. **78.900.010**
Light blue, RAL 5012

S Selection

The quick delivery programme

Not just preconfigured but also quickly available:
The Lista Selection cabinets in the colours light blue and light grey can be delivered within five working days ex works.

For further information see **page 127**.

.010

Light blue
RAL 5012

.020

Light grey
RAL 7035

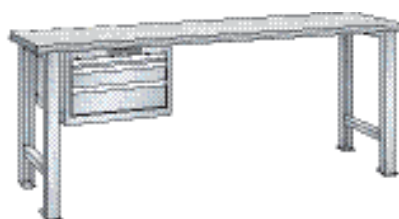


W → 1500/2000 mm

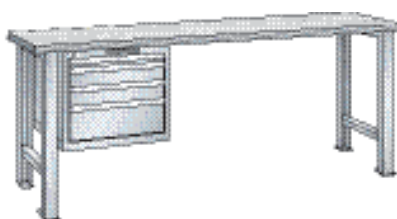
H ↑ 840/890 mm

 459 x 612 mm




























D ↗ 750 mm






























1 workbench top
1 drawer cabinet
H 383 mm
3 drawers
50 mm
100 mm
150 mm
2 workbench leg assemblies



1 workbench top
1 drawer cabinet
H 533 mm
4 drawers
50 mm
100 mm
200 mm
2 workbench leg assemblies


	Width mm	Height mm			Art. no.	
	1500	840	Multiplex	Key Lock	59.005.010	
	1500	840	Multiplex	Code Lock	78.194.010	
	1500	890	Multiplex	Key Lock	78.908.010	
	1500	890	Multiplex	Code Lock	78.909.010	
	1500	840	Multiplex	Key Lock	59.005.020	
	1500	840	Multiplex	Code Lock	78.194.020	
	1500	890	Multiplex	Key Lock	78.908.020	
	1500	890	Multiplex	Code Lock	78.909.020	
	1500	840	Multiplex	Key Lock	59.005.XXX	
	1500	840	Multiplex	Code Lock	78.194.XXX	
	1500	890	Multiplex	Key Lock	78.908.XXX	
	1500	890	Multiplex	Code Lock	78.909.XXX	
	2000	840	Multiplex	Key Lock	59.007.010	
	2000	840	Multiplex	Code Lock	78.195.010	
	2000	890	Multiplex	Key Lock	78.910.010	
	2000	890	Multiplex	Code Lock	78.911.010	
	2000	840	Multiplex	Key Lock	59.007.020	
	2000	840	Multiplex	Code Lock	78.195.020	
	2000	890	Multiplex	Key Lock	78.910.020	
	2000	890	Multiplex	Code Lock	78.911.020	
	2000	840	Multiplex	Key Lock	59.007.XXX	
	2000	840	Multiplex	Code Lock	78.195.XXX	
	2000	890	Multiplex	Key Lock	78.910.XXX	
	2000	890	Multiplex	Code Lock	78.911.XXX	

	Width mm	Height mm			Art. no.	
	1500	840	Multiplex	Key Lock	59.019.010	
	1500	840	Multiplex	Code Lock	78.198.010	
	1500	890	Multiplex	Key Lock	78.916.010	
	1500	890	Multiplex	Code Lock	78.917.010	
	1500	840	Multiplex	Key Lock	59.019.020	
	1500	840	Multiplex	Code Lock	78.198.020	
	1500	890	Multiplex	Key Lock	78.916.020	
	1500	890	Multiplex	Code Lock	78.917.020	
	1500	840	Multiplex	Key Lock	59.019.XXX	
	1500	840	Multiplex	Code Lock	78.198.XXX	
	1500	890	Multiplex	Key Lock	78.916.XXX	
	1500	890	Multiplex	Code Lock	78.917.XXX	
	2000	840	Multiplex	Key Lock	59.040.010	
	2000	840	Multiplex	Code Lock	78.199.010	
	2000	890	Multiplex	Key Lock	78.918.010	
	2000	890	Multiplex	Code Lock	78.919.010	
	2000	840	Multiplex	Key Lock	59.040.020	
	2000	840	Multiplex	Code Lock	78.199.020	
	2000	890	Multiplex	Key Lock	78.918.020	
	2000	890	Multiplex	Code Lock	78.919.020	
	2000	840	Multiplex	Key Lock	59.040.XXX	
	2000	840	Multiplex	Code Lock	78.199.XXX	
	2000	890	Multiplex	Key Lock	78.918.XXX	
	2000	890	Multiplex	Code Lock	78.919.XXX	

18 x 27 E 18 x 36 E 27 x 27 E **27 x 36 E** 36 x 27 E 36 x 36 E

These workbench ordering examples are equipped with drawer cabinets in size 27x36 E. Every workbench is also available with drawer cabinets in size 18x27 E, 18x36 E, 27x27 E, 36x27 E and 36x36 E.

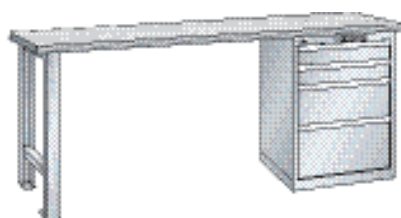


 For ordering steps 4.-5.:
see the following pages

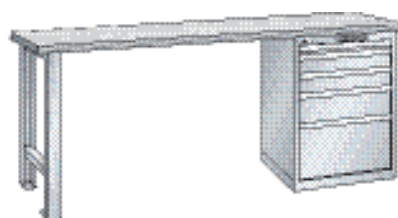
Preconfigured workbenches

Stationary models with multiplex top

D 750 mm



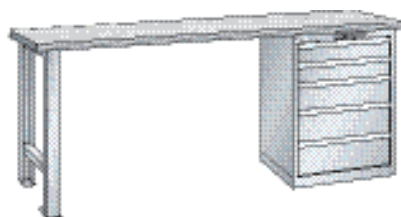
1 workbench top
1 drawer cabinet H 800 mm
4 drawers
100 mm
100 mm
200 mm
300 mm
1 workbench leg assembly



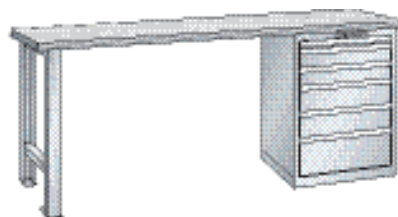
1 workbench top
1 drawer cabinet H 800 mm
5 drawers
50 mm
100 mm
100 mm
150 mm
300 mm
1 workbench leg assembly

	Width mm	Height mm			Art. no.	
●	1500	840	Multiplex	Key Lock	59.039.010	
●	1500	840	Multiplex	Code Lock	78.202.010	
●	1500	840	Multiplex	Key Lock	59.039.020	
●	1500	840	Multiplex	Code Lock	78.202.020	
●	1500	840	Multiplex	Key Lock	59.039.XXX	
●	1500	840	Multiplex	Code Lock	78.202.XXX	
●	2000	840	Multiplex	Key Lock	59.041.010	
●	2000	840	Multiplex	Code Lock	78.203.010	
●	2000	840	Multiplex	Key Lock	59.041.020	
●	2000	840	Multiplex	Code Lock	78.203.020	
●	2000	840	Multiplex	Key Lock	59.041.XXX	
●	2000	840	Multiplex	Code Lock	78.203.XXX	

	Width mm	Height mm			Art. no.	
●	1500	840	Multiplex	Key Lock	40.970.010	
●	1500	840	Multiplex	Code Lock	78.206.010	
●	1500	840	Multiplex	Key Lock	40.970.020	
●	1500	840	Multiplex	Code Lock	78.206.020	
●	1500	840	Multiplex	Key Lock	40.970.XXX	
●	1500	840	Multiplex	Code Lock	78.206.XXX	
●	2000	840	Multiplex	Key Lock	40.972.010	
●	2000	840	Multiplex	Code Lock	78.207.010	
●	2000	840	Multiplex	Key Lock	40.972.020	
●	2000	840	Multiplex	Code Lock	78.207.020	
●	2000	840	Multiplex	Key Lock	40.972.XXX	
●	2000	840	Multiplex	Code Lock	78.207.XXX	



1 workbench top
1 drawer cabinet H 850 mm
5 drawers
100 mm
100 mm
150 mm
200 mm
200 mm
1 workbench leg assembly

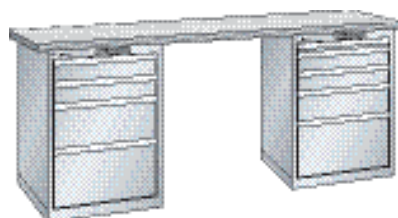


1 workbench top
1 drawer cabinet H 850 mm
6 drawers
50 mm
100 mm
100 mm
150 mm
150 mm
200 mm
1 workbench leg assembly

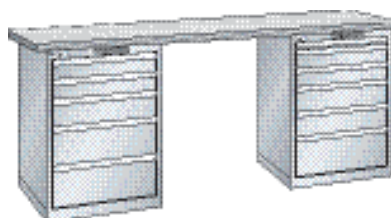
	Width mm	Height mm			Art. no.	
●	1500	890	Multiplex	Key Lock	78.924.010	
●	1500	890	Multiplex	Code Lock	78.925.010	
●	1500	890	Multiplex	Key Lock	78.924.020	
●	1500	890	Multiplex	Code Lock	78.925.020	
●	1500	890	Multiplex	Key Lock	78.924.XXX	
●	1500	890	Multiplex	Code Lock	78.925.XXX	
●	2000	890	Multiplex	Key Lock	78.926.010	
●	2000	890	Multiplex	Code Lock	78.927.010	
●	2000	890	Multiplex	Key Lock	78.926.020	
●	2000	890	Multiplex	Code Lock	78.927.020	
●	2000	890	Multiplex	Key Lock	78.926.XXX	
●	2000	890	Multiplex	Code Lock	78.927.XXX	

	Width mm	Height mm			Art. no.	
●	1500	890	Multiplex	Key Lock	78.932.010	
●	1500	890	Multiplex	Code Lock	78.933.010	
●	1500	890	Multiplex	Key Lock	78.932.020	
●	1500	890	Multiplex	Code Lock	78.933.020	
●	1500	890	Multiplex	Key Lock	78.932.XXX	
●	1500	890	Multiplex	Code Lock	78.933.XXX	
●	2000	890	Multiplex	Key Lock	78.934.010	
●	2000	890	Multiplex	Code Lock	78.935.010	
●	2000	890	Multiplex	Key Lock	78.934.020	
●	2000	890	Multiplex	Code Lock	78.935.020	
●	2000	890	Multiplex	Key Lock	78.934.XXX	
●	2000	890	Multiplex	Code Lock	78.935.XXX	

W → 1500/2000 mm
H ↑ 840/890 mm
 459 x 612 mm

D ↗ 750 mm


1 workbench top
2 drawer cabinets H 800 mm
4 & 5 drawers
100 mm 50 mm
100 mm 100 mm
200 mm 100 mm
300 mm 150 mm
300 mm



1 workbench top
2 drawer cabinets H 850 mm
5 & 6 drawers
100 mm 50 mm
100 mm 100 mm
150 mm 100 mm
200 mm 150 mm
200 mm 150 mm
200 mm

	Width mm	Height mm			Art. no.	
●	2000	840	Multiplex	Key Lock	59.051.010	
●	2000	840	Multiplex	Code Lock	78.210.010	
●	2000	840	Multiplex	Key Lock	59.051.020	
●	2000	840	Multiplex	Code Lock	78.210.020	
●	2000	840	Multiplex	Key Lock	59.051.XXX	
●	2000	840	Multiplex	Code Lock	78.210.XXX	

	Width mm	Height mm			Art. no.	
●	2000	890	Multiplex	Key Lock	78.940.010	
●	2000	890	Multiplex	Code Lock	78.941.010	
●	2000	890	Multiplex	Key Lock	78.940.020	
●	2000	890	Multiplex	Code Lock	78.941.020	
●	2000	890	Multiplex	Key Lock	78.940.XXX	
●	2000	890	Multiplex	Code Lock	78.941.XXX	

Mobile versions with multiplex top

D ↗ 750 mm


1 workbench top
2 workbench leg assemblies with
2 nylon swivel
castors Ø 100 mm each,
retractable,
one leg with push handle
1 strut

	Width mm	Height mm			Art. no.	
●	1500	840/865	Multiplex	-	78.948.XXX	
●	1500	890/915	Multiplex	-	78.944.XXX	
●	2000	840/865	Multiplex	-	78.949.XXX	
●	2000	890/915	Multiplex	-	78.945.XXX	

18 x 27 E 18 x 36 E 27 x 27 E
27 x 36 E 36 x 27 E 36 x 36 E

These workbench ordering examples are equipped with drawer cabinets in size 27 x 36 E. Every workbench is also available with drawer cabinets in size 18 x 27 E, 18 x 36 E, 27 x 27 E, 36 x 27 E and 36 x 36 E.



➤ For further drawer cabinets see page 111 ff.

➤ For partition material and labelling system see page 950

Equipment

With multiplex top, including pre-assembly and fastening material. Drawer cabinet can be fitted on the right or left.

Multiplex top thickness	40 mm
Workbench leg assembly height	800/850 mm
Drawer cabinet width	564 mm
Drawer cabinet depth	725 mm
Drawer load capacity	75 kg

S Selection

The quick delivery programme

Not just preconfigured but also quickly available: The Lista Selection cabinets in the colours light blue and light grey can be delivered within five working days ex works.

For further information see **page 127**.

.010

Light blue
RAL 5012

.020

Light grey
RAL 7035



➤ For ordering steps 4.-5. see the following pages

Workbenches

Preconfigured workbenches with beech wood top

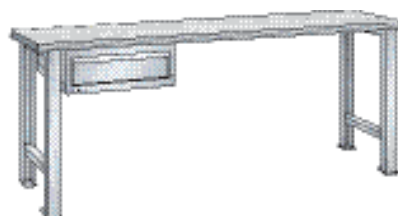
10
Years
Guarantee



D 800 mm



1 workbench top
2 workbench leg assemblies



1 workbench top
1 workbench drawer
150 mm
2 workbench leg assemblies

	Width mm	Height mm			Art. no.	
●	1500	850	Beech	-	88.141.010	
●	1500	900	Beech	-	78.902.010	
●	1500	850	Beech	-	88.141.020	
●	1500	900	Beech	-	78.902.020	
●	1500	850	Beech	-	88.141.XXX	
●	1500	900	Beech	-	78.902.XXX	
●	2000	850	Beech	-	88.143.010	
●	2000	900	Beech	-	78.903.010	
●	2000	850	Beech	-	88.143.020	
●	2000	900	Beech	-	78.903.020	
●	2000	850	Beech	-	88.143.XXX	
●	2000	900	Beech	-	78.903.XXX	

	Width mm	Height mm			Art. no.	
●	1500	850	Beech	Key Lock	59.189.010	
●	1500	900	Beech	Key Lock	78.906.010	
●	1500	850	Beech	Key Lock	59.189.020	
●	1500	900	Beech	Key Lock	78.906.020	
●	1500	850	Beech	Key Lock	59.189.XXX	
●	1500	900	Beech	Key Lock	78.906.XXX	
●	2000	850	Beech	Key Lock	59.191.010	
●	2000	900	Beech	Key Lock	78.907.010	
●	2000	850	Beech	Key Lock	59.191.020	
●	2000	900	Beech	Key Lock	78.907.020	
●	2000	850	Beech	Key Lock	59.191.XXX	
●	2000	900	Beech	Key Lock	78.907.XXX	



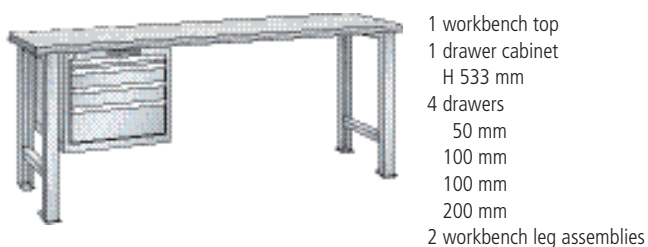
S




























Art. no. **78.914.020**
Light grey, RAL 7035.




























W → 1500/2000 mm

H ↑ 850/900 mm

 459 x 612 mm

D ↗ 800 mm


	Width mm	Height mm			Art. no.	
	1500	850	Beech	Key Lock	59.213.010	
	1500	850	Beech	Code Lock	78.196.010	
	1500	900	Beech	Key Lock	78.912.010	
	1500	900	Beech	Code Lock	78.913.010	
	1500	850	Beech	Key Lock	59.213.020	
	1500	850	Beech	Code Lock	78.196.020	
	1500	900	Beech	Key Lock	78.912.020	
	1500	900	Beech	Code Lock	78.913.020	
	1500	850	Beech	Key Lock	59.213.XXX	
	1500	850	Beech	Code Lock	78.196.XXX	
	1500	900	Beech	Key Lock	78.912.XXX	
	1500	900	Beech	Code Lock	78.913.XXX	
	2000	850	Beech	Key Lock	59.215.010	
	2000	850	Beech	Code Lock	78.197.010	
	2000	900	Beech	Key Lock	78.914.010	
	2000	900	Beech	Code Lock	78.915.010	
	2000	850	Beech	Key Lock	59.215.020	
	2000	850	Beech	Code Lock	78.197.020	
	2000	900	Beech	Key Lock	78.914.020	
	2000	900	Beech	Code Lock	78.915.020	
	2000	850	Beech	Key Lock	59.215.XXX	
	2000	850	Beech	Code Lock	78.197.XXX	
	2000	900	Beech	Key Lock	78.914.XXX	
	2000	900	Beech	Code Lock	78.915.XXX	

	Width mm	Height mm			Art. no.	
	1500	850	Beech	Key Lock	59.008.010	
	1500	850	Beech	Code Lock	78.200.010	
	1500	900	Beech	Key Lock	78.920.010	
	1500	900	Beech	Code Lock	78.921.010	
	1500	850	Beech	Key Lock	59.008.020	
	1500	850	Beech	Code Lock	78.200.020	
	1500	900	Beech	Key Lock	78.920.020	
	1500	900	Beech	Code Lock	78.921.020	
	1500	850	Beech	Key Lock	59.008.XXX	
	1500	850	Beech	Code Lock	78.200.XXX	
	1500	900	Beech	Key Lock	78.920.XXX	
	1500	900	Beech	Code Lock	78.921.XXX	
	2000	850	Beech	Key Lock	59.013.010	
	2000	850	Beech	Code Lock	78.201.010	
	2000	900	Beech	Key Lock	78.922.010	
	2000	900	Beech	Code Lock	78.923.010	
	2000	850	Beech	Key Lock	59.013.020	
	2000	850	Beech	Code Lock	78.201.020	
	2000	900	Beech	Key Lock	78.922.020	
	2000	900	Beech	Code Lock	78.923.020	
	2000	850	Beech	Key Lock	59.013.XXX	
	2000	850	Beech	Code Lock	78.201.XXX	
	2000	900	Beech	Key Lock	78.922.XXX	
	2000	900	Beech	Code Lock	78.923.XXX	

Equipment

With beech top including pre-assembly and fastening material. Drawer cabinet can be fitted on the right or left.

Beech top thickness	50 mm
Workbench leg assembly height	800/850 mm
Workbench drawer width	578 mm
Workbench drawer depth	725 mm
Drawer cabinet width	564 mm
Drawer cabinet depth	725 mm
Drawer load capacity	75 kg

18 x 27 E	18 x 36 E	27 x 27 E
27 x 36 E	36 x 27 E	36 x 36 E

These workbench ordering examples are equipped with drawer cabinets in size 27x36 E. Every workbench is also available with drawer cabinets in size 18x27 E, 18x36 E, 27x27 E, 36x27 E and 36x36 E.

➤ For further drawer cabinets see page 111

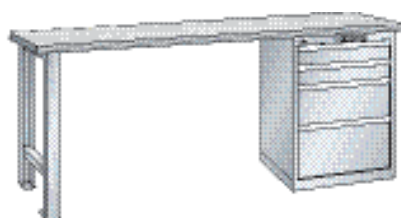
✓ ✓ ✓ 4. 5.

➤ For ordering steps 4.-5.: see the following pages

Preconfigured workbenches

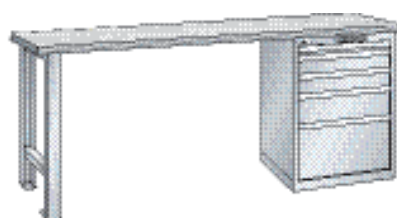
Stationary versions with beech wood top

D 800 mm



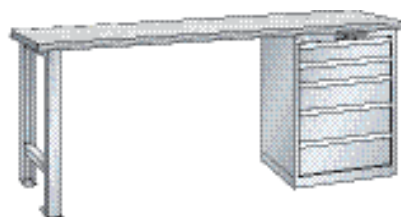
1 workbench top
1 drawer cabinet H 800 mm
4 drawers
100 mm
100 mm
200 mm
300 mm
1 workbench leg assembly

	Width mm	Height mm			Art. no.	
●	1500	850	Beech	Key Lock	59.009.010	
●	1500	850	Beech	Code Lock	78.204.010	
●	1500	850	Beech	Key Lock	59.009.020	
●	1500	850	Beech	Code Lock	78.204.020	
●	1500	850	Beech	Key Lock	59.009.XXX	
●	1500	850	Beech	Code Lock	78.204.XXX	
●	2000	850	Beech	Key Lock	59.014.010	
●	2000	850	Beech	Code Lock	78.205.010	
●	2000	850	Beech	Key Lock	59.014.020	
●	2000	850	Beech	Code Lock	78.205.020	
●	2000	850	Beech	Key Lock	59.014.XXX	
●	2000	850	Beech	Code Lock	78.205.XXX	



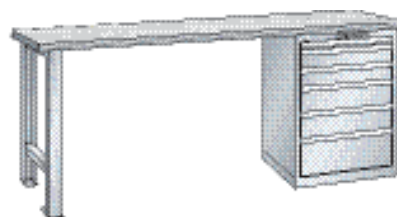
1 workbench top
1 drawer cabinet H 800 mm
5 drawers
50 mm
100 mm
100 mm
150 mm
300 mm
1 workbench leg assembly

	Width mm	Height mm			Art. no.	
●	1500	850	Beech	Key Lock	39.719.010	
●	1500	850	Beech	Code Lock	78.208.010	
●	1500	850	Beech	Key Lock	39.719.020	
●	1500	850	Beech	Code Lock	78.208.020	
●	1500	850	Beech	Key Lock	39.719.XXX	
●	1500	850	Beech	Code Lock	78.208.XXX	
●	2000	850	Beech	Key Lock	39.721.010	
●	2000	850	Beech	Code Lock	78.209.010	
●	2000	850	Beech	Key Lock	39.721.020	
●	2000	850	Beech	Code Lock	78.209.020	
●	2000	850	Beech	Key Lock	39.721.XXX	
●	2000	850	Beech	Code Lock	78.209.XXX	



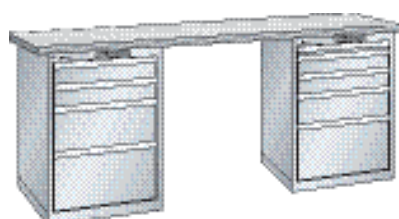
1 workbench top
1 drawer cabinet H 850 mm
5 drawers
100 mm
100 mm
150 mm
200 mm
200 mm
1 workbench leg assembly

	Width mm	Height mm			Art. no.	
●	1500	900	Beech	Key Lock	78.928.010	
●	1500	900	Beech	Code Lock	78.929.010	
●	1500	900	Beech	Key Lock	78.928.020	
●	1500	900	Beech	Code Lock	78.929.020	
●	1500	900	Beech	Key Lock	78.928.XXX	
●	1500	900	Beech	Code Lock	78.929.XXX	
●	2000	900	Beech	Key Lock	78.930.010	
●	2000	900	Beech	Code Lock	78.931.010	
●	2000	900	Beech	Key Lock	78.930.020	
●	2000	900	Beech	Code Lock	78.931.020	
●	2000	900	Beech	Key Lock	78.930.XXX	
●	2000	900	Beech	Code Lock	78.931.XXX	



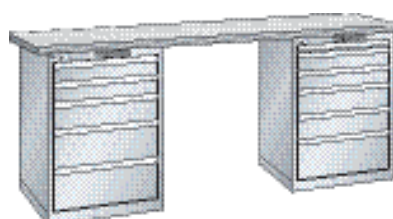
1 workbench top
1 drawer cabinet H 850 mm
6 drawers
50 mm
100 mm
100 mm
150 mm
150 mm
200 mm
1 workbench leg assembly

	Width mm	Height mm			Art. no.	
●	1500	900	Beech	Key Lock	78.936.010	
●	1500	900	Beech	Code Lock	78.937.010	
●	1500	900	Beech	Key Lock	78.936.020	
●	1500	900	Beech	Code Lock	78.937.020	
●	1500	900	Beech	Key Lock	78.936.XXX	
●	1500	900	Beech	Code Lock	78.937.XXX	
●	2000	900	Beech	Key Lock	78.938.010	
●	2000	900	Beech	Code Lock	78.939.010	
●	2000	900	Beech	Key Lock	78.938.020	
●	2000	900	Beech	Code Lock	78.939.020	
●	2000	900	Beech	Key Lock	78.938.XXX	
●	2000	900	Beech	Code Lock	78.939.XXX	

W → 1500/2000 mm
H ↑ 850/900 mm
 **459 x 612 mm**
D ↗ 800 mm











1 workbench top
2 drawer cabinets H 800 mm
4 & 5 drawers










100 mm	50 mm
100 mm	100 mm
200 mm	100 mm
300 mm	150 mm
	300 mm



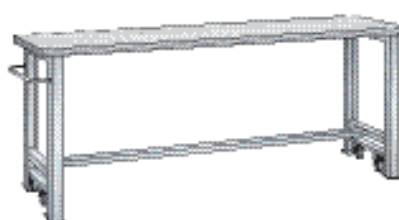
1 workbench top
2 drawer cabinets H 850 mm
5 & 6 drawers

100 mm	50 mm
100 mm	100 mm
150 mm	100 mm
200 mm	150 mm
200 mm	150 mm
	200 mm








	Width mm	Height mm			Art. no.	
	2000	850	Beech	Key Lock	59.018.010	
	2000	850	Beech	Code Lock	78.211.010	
	2000	850	Beech	Key Lock	59.018.020	
	2000	850	Beech	Code Lock	78.211.020	
	2000	850	Beech	Key Lock	59.018.XXX	
	2000	850	Beech	Code Lock	78.211.XXX	

	Width mm	Height mm			Art. no.	
	2000	900	Beech	Key Lock	78.942.010	
	2000	900	Beech	Code Lock	78.943.010	
	2000	900	Beech	Key Lock	78.942.020	
	2000	900	Beech	Code Lock	78.943.020	
	2000	900	Beech	Key Lock	78.942.XXX	
	2000	900	Beech	Code Lock	78.943.XXX	

Mobile models with beech top

D ↗ 750 mm


1 workbench top
2 workbench leg assemblies with
2 nylon swivel
castors Ø 100 mm each,
retractable,
one leg with push handle
1 strut

	Width mm	Height mm			Art. no.	
	1500	850/875	Beech	-	78.950.XXX	
	1500	900/925	Beech	-	78.946.XXX	
	2000	850/875	Beech	-	78.951.XXX	
	2000	900/925	Beech	-	78.947.XXX	

18 x 27 E	18 x 36 E	27 x 27 E
27 x 36 E	36 x 27 E	36 x 36 E

These workbench ordering examples are equipped with drawer cabinets in size 27 x 36 E. Every workbench is also available with drawer cabinets in size 18 x 27 E, 18 x 36 E, 27 x 27 E, 36 x 27 E and 36 x 36 E.



➤ For further drawer cabinets see page 111

➤ For partition material and labelling system see page 950

Equipment

With beech top including pre-assembly and fastening material. Drawer cabinet can be fitted on the right or left.

Beech top thickness	50 mm
Workbench leg assembly height	800/850 mm
Drawer cabinet width	564 mm
Drawer cabinet depth	725 mm
Drawer load capacity	75 kg

S Selection

The quick delivery programme

Not just preconfigured but also quickly available: The Lista Selection cabinets in the colours light blue and light grey can be delivered within five working days ex works.

For further information see **page 127**.

.010

Light blue
RAL 5012

.020

Light grey
RAL 7035



➤ For ordering steps 4.-5.: see the following pages

Workbenches

Ordering steps for individual configuration:



Selection to be made on this and the following pages:

1. Workbench tops
2. Accessories for workbench tops
3. Substructures
4. Substructures and accessories
5. Superstructures and accessories

Workbench tops made of multiplex beech veneers

Features

- Workbench top, universally usable
- Optimally suited for general work
- Made of steamed beech veneers, glued in multiple layers and waterproof (DIN 68 705)
- Bevelled edges, sanded, oiled and waxed surface
- Splash-proof, dirt-repellent and largely insusceptible to oil and grease
- 5 standard versions are available
- Steel edge guards, rear and side panels are available options
- Other top specifications and dimensions available on request, for max. special sizes see below

Max. special sizes of multiplex tops

Multiplex top: max. size 2500 x 1250 mm (W x D). Bevelled edges, sanded, oiled and waxed surface.

Thickness mm	Max. distance between supports mm/kg	Art. no.	per m ²
20	720/300	39.880.000	
30	1300/300	39.879.000	
40	1800/350	39.344.000	
50	2300/350	41.995.000	



For accessories for workbench tops
see page 528 ff





Multiplex tops

Tops 40 and 50 mm thick. Excluding pre-assembly and fastening material. These must be ordered separately depending on the substructure (see page 531).

D 700 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	42.850.000	
2000	40	42.851.000	
2500	40	42.852.000	
3000*	40	42.853.000	
1500	50	42.854.000	
2000	50	42.855.000	
2500	50	42.856.000	
3000*	50	42.857.000	



D 750 mm


Top length mm	Top thickness mm	Art. no.	
1500	40	40.025.000	
2000	40	40.027.000	
2500	40	40.028.000	
3000*	40	42.858.000	
1500	50	40.045.000	
2000	50	40.047.000	
2500	50	40.048.000	
3000*	50	42.859.000	

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	39.035.000	
2000	40	39.037.000	
2500	40	39.039.000	
3000*	40	42.860.000	
1500	50	40.185.000	
2000	50	40.187.000	
2500	50	40.188.000	
3000*	50	42.861.000	

* 2 x 1500 mm glued.

1. **2.** **3.** **4.** **5.**

 For ordering steps 2.-5.:
see the following pages

1. Workbench tops made of multiplex



Multiplex tops with rear panel

Tops 40 or 50 mm thick. Rear panel height 150 mm, thickness 19 mm. Rear panel made of MDF (medium-density fibreboard). Excluding pre-assembly and fastening material. These must be ordered separately depending on the substructure (see page 531).

D 700 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	42.862.000	
2000	40	42.863.000	
2500	40	42.864.000	
3000*	40	42.865.000	
1500	50	42.866.000	
2000	50	42.867.000	
2500	50	42.868.000	
3000*	50	42.869.000	

* 2 x 1500 mm glued.

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	40.030.000	
2000	40	40.032.000	
2500	40	40.033.000	
3000*	40	42.870.000	
1500	50	40.050.000	
2000	50	40.052.000	
2500	50	40.053.000	
3000*	50	42.871.000	

* 2 x 1500 mm glued.

D 800

Top length mm	Top thickness mm	Art. no.	
1500	40	39.904.000	
2000	40	39.906.000	
2500	40	39.907.000	
3000*	40	42.872.000	
1500	50	40.190.000	
2000	50	40.192.000	
2500	50	40.193.000	
3000*	50	42.873.000	

* 2 x 1500 mm glued.

i Tip



Rear and side panels

Rear and side panels can be fitted on the workbench tops to prevent auxiliary materials and small parts from coming off. They can be ordered individually from the accessories section (page 529).

Multiplex tops with steel edge protection on the front

Tops 40 and 50 mm thick. Excluding pre-assembly and fastening material. These must be ordered separately depending on the substructure (see page 531).

D 700 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	42.874.000	
2000	40	42.875.000	
2500	40	42.876.000	
3000*	40	42.877.000	
1500	50	42.878.000	
2000	50	42.879.000	
2500	50	42.880.000	
3000*	50	42.881.000	

* 2 x 1500 mm glued.

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	40.035.000	
2000	40	40.037.000	
2500	40	40.038.000	
3000*	40	42.882.000	
1500	50	40.055.000	
2000	50	40.057.000	
2500	50	40.058.000	
3000*	50	42.883.000	

* 2 x 1500 mm glued.

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	39.767.000	
2000	40	39.768.000	
2500	40	39.769.000	
3000*	40	42.884.000	
1500	50	40.195.000	
2000	50	40.197.000	
2500	50	40.198.000	
3000*	50	42.885.000	

* 2 x 1500 mm glued.



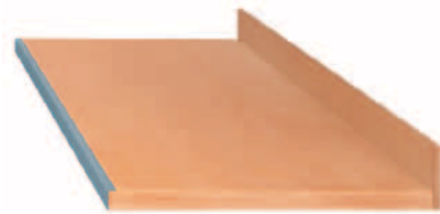
Note

Other top specifications and dimensions available on request.



For ordering steps 2.-5.:
see the following pages

1. Workbench tops made of multiplex



Multiplex tops with steel edge guards on the front and rear panel

Tops 40 and 50 mm thick. Rear panel height 150 mm, thickness 19 mm. Rear panel made of MDF (medium-density fibreboard). Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 700 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	42.886.000	
2000	40	42.887.000	
2500	40	42.888.000	
3000*	40	42.889.000	
1500	50	42.890.000	
2000	50	42.891.000	
2500	50	42.892.000	
3000*	50	42.893.000	

* 2 x 1500 mm glued.

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	40.040.000	
2000	40	40.042.000	
2500	40	40.043.000	
3000*	40	42.894.000	
1500	50	40.060.000	
2000	50	40.062.000	
2500	50	40.063.000	
3000*	50	42.895.000	

* 2 x 1500 mm glued.

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	39.921.000	
2000	40	39.923.000	
2500	40	39.924.000	
3000*	40	42.896.000	
1500	50	40.200.000	
2000	50	40.202.000	
2500	50	40.203.000	
3000*	50	42.897.000	

* 2 x 1500 mm glued.

Multiplex tops with chrome steel sheet coating

Tops 40 or 50 mm thick, chrome steel sheet coating embedded 1.5 mm downward and 15 mm inward in the front, curved downward and screwed in place at the back. Sheet metal covers open on the side, the multiplex top is visible. Excluding pre-assembly and fastening material. These must be ordered separately depending on the substructure (see page 531).

D 700 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	42.898.000	
2000	40	42.899.000	
2500	40	42.900.000	
3000*	40	42.901.000	
1500	50	42.902.000	
2000	50	42.903.000	
2500	50	42.904.000	
3000*	50	42.905.000	

* 2 x 1500 mm glued.

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	42.906.000	
2000	40	42.907.000	
2500	40	42.908.000	
3000*	40	42.909.000	
1500	50	42.910.000	
2000	50	42.911.000	
2500	50	42.912.000	
3000*	50	42.913.000	

* 2 x 1500 mm glued.

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	42.914.000	
2000	40	42.915.000	
2500	40	42.916.000	
3000*	40	42.917.000	
1500	50	42.918.000	
2000	50	42.919.000	
2500	50	42.920.000	
3000*	50	42.921.000	

* 2 x 1500 mm glued.



i Features

- Workbench top made of multiplex with rust-proof chrome steel sheet coating, 1.5 mm thick (CrNi 1.4301/IIIc-2B)
- Suitable for use in the following conditions: paint shops, paint production, chemicals industry, laboratory and food industry
- Easy-to-clean surface
- High scratch resistance and chemical resistance
- Edges with chrome steel folded reinforcing panel on all sides, corners welded or unwelded (available on request)
- Sendzimir galvanised steel coating, 1.5 mm stark (DX51D+Z275), see page 528
- Edges with sendzimir galvanised folded reinforcing panel on all sides, corners unwelded (available on request)
- Application areas: welding, car workshops, machine construction, building material production, fitter's shops, steel and metal construction
- For further features such as multiplex tops, see page 514

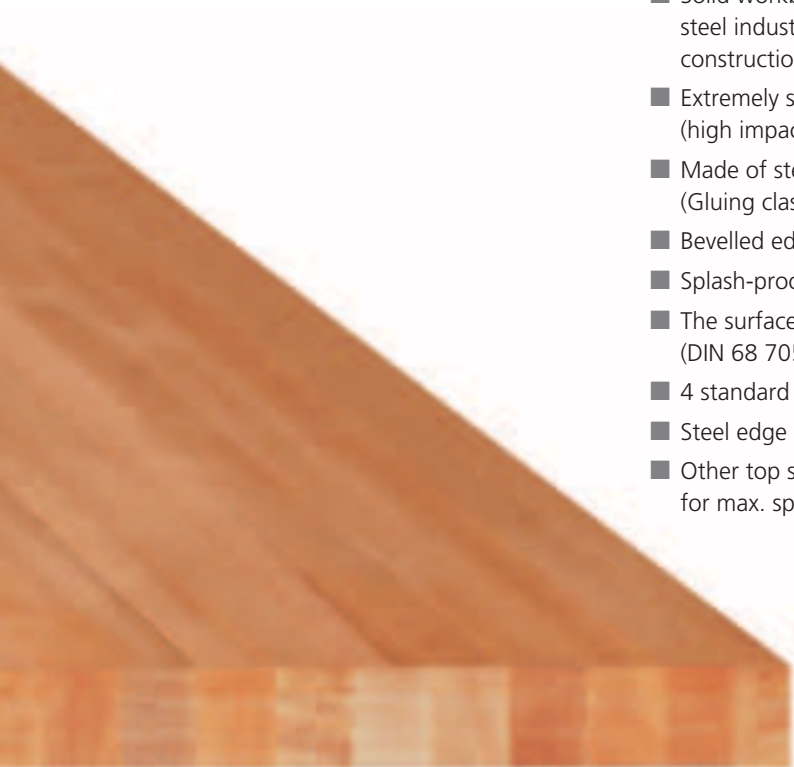
Note

Other top specifications and dimensions on request.



 For ordering steps 2.-5.: see the following pages

1. Workbench tops made of beech



i Features

- Solid workbench top, perfect for heavy-duty applications in fitter's shops, steel industry, carpenter's shops, car workshops, schools and machine construction
- Extremely stable, designed for the highest weight loads (high impact resistance)
- Made of steamed beech beams, finger-jointed, glued and waterproof (Gluing class D3)
- Bevelled edges, sanded, oiled and waxed surface
- Splash-proof, dirt-repellent and largely insusceptible to oil and grease
- The surface may have slight wood discolourations and knots (DIN 68 705, quality class 1)
- 4 standard versions are available
- Steel edge protection, rear and side panels are available options
- Other top specifications and dimensions are available on request, for max. special sizes see below

Max. special sizes of beech tops

Beech top: max. size 3000 x 1200 mm (W x D). Bevelled edges, sanded, oiled and waxed surface.

Thickness mm	Max. distance between supports mm/kg	Art. no.	per m ²
50	2300/350	39.020.000	

Beech tops

Tops 50 mm thick. Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	40.001.000	
2000	50	40.003.000	
2500	50	40.004.000	
3000	50	40.005.000	

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	39.015.000	
2000	50	39.017.000	
2500	50	39.018.000	
3000	50	39.019.000	

» For accessories fur workbench tops
see page 528

Beech tops with rear panel

Tops 50 mm thick. Rear panel height 100 mm, thickness 19 mm. Rear panel made of MDF (medium-density fibreboard). Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	40.007.000	
2000	50	40.009.000	
2500	50	40.010.000	
3000	50	40.011.000	

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	39.783.000	
2000	50	39.785.000	
2500	50	39.786.000	
3000	50	39.787.000	

Multiplex tops with steel edge protection in the front

Tops 50 mm thick. Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	40.013.000	
2000	50	40.015.000	
2500	50	40.016.000	
3000	50	40.017.000	

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	39.329.000	
2000	50	39.331.000	
2500	50	39.332.000	
3000	50	39.333.000	



Workbenches & workstation systems



Note

Other top specifications and dimensions on request.



For ordering steps 2.-5.: see the following pages

1. Workbench tops made of beech



Beech tops with steel edge protection in the front and rear panel

Tops 50 mm thick. Rear panel height 100 mm, thickness 19 mm. Rear panel made of MDF (medium-density fibreboard). Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	40.019.000	
2000	50	40.021.000	
2500	50	40.022.000	
3000	50	40.023.000	

D 800 mm

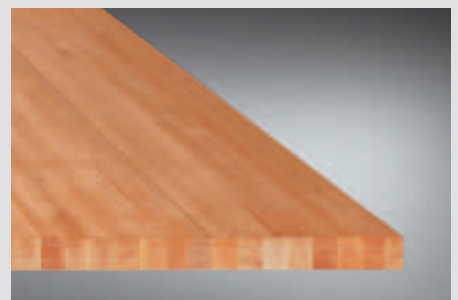
Top length mm	Top thickness mm	Art. no.	
1500	50	39.803.000	
2000	50	39.805.000	
2500	50	39.806.000	
3000	50	39.807.000	



i Note

Quality and delivery

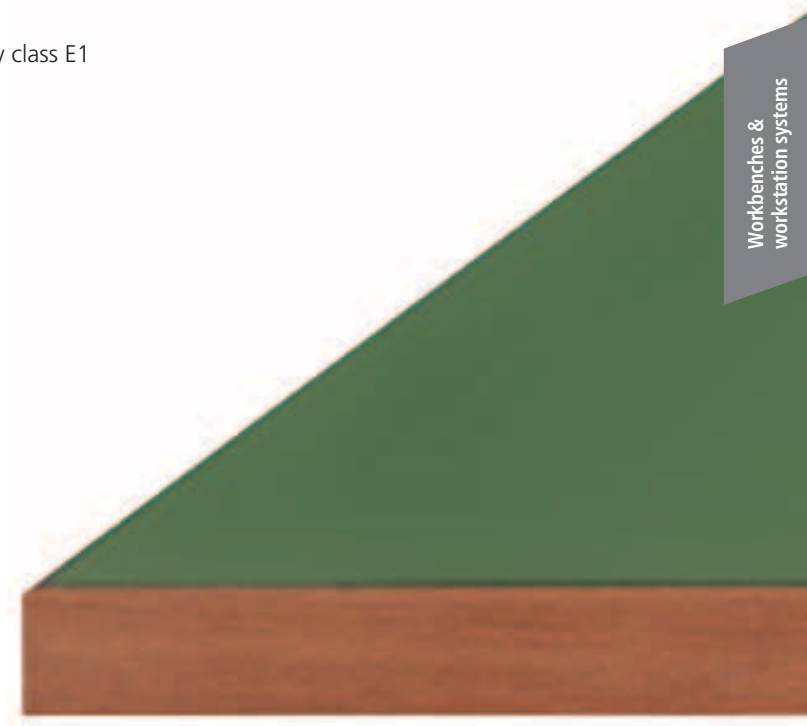
Lista guarantees the perfect quality of your beech tops on delivery. The top is a natural wood product. Knots are repaired, spots may exist on the underside of the top. The tops must be stored horizontally, on a flat surface, in a dry place, protected from the weather and covered on both sides. Changes in air humidity must be avoided.



Made of urphen

Features

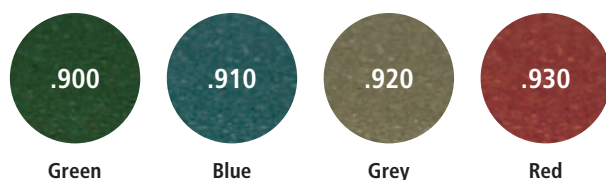
- Ideal for many different application areas in schools, homes, apprentice workshops and in many different trades (steel construction, workshops, test stations, aviation, plastic industry, etc.)
- Top layer made of pressure-resistant, durable urphen with a gross density >1000 kg/m³
- Middle layer made of warp-free, compressed chipboard, quality class E1 (DIN 68 761), stabilising layer covered with hardboard.
- With 3 mm beech veneer edging and 10 mm beech edging
- Urphen is very durable, splash-proof and largely insusceptible to oil and grease
- UV coating is chemical-resistant according to DIN 68 861-1A (e.g. acetone, acetic acid, cleansing agents)
- Flame-retardant, fire index number (BKZ) 5.3 (EMPA)
- High stability, impact and scratch resistance and varied options for use, in 4 design colours
- 4 standard versions are available
- Steel edge guards, rear and side panels are options available, further edge protection versions made of aluminium and PVC on request
- Other top specifications and dimensions on request, for special sizes see below



Workbenches & workstation systems

Colour selection for urphen tops

Workbench for use in many different fields; combines functionality with exceptional design. Tops available in 4 colours. When ordering, please use the desired three-digit colour code (instead of .XXX). Three further colours are available on request.



Note

Differences between these colour samples and the original samples may occur for reasons of a printing-technical nature.

Maximum special sizes of urphen tops

Urphen top: max. size 3500 x 1250 mm (W x D), without edges. Colours: green, blue, grey, red. Please specify the desired colour when ordering.

Thickness mm	Max. distance between supports mm/kg	Art. no.	per m ²
50	1800/350	39.957.000	



For beech veneer and aluminium edges see page 528

Note

Other top specifications and dimensions available on request.



For ordering steps 2 to 5 see the following pages

1. Workbench tops made of urphen



Urphen tops

Tops 50 mm thick with 3 mm beech veneer edging on all sides. Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	40.066.XXX	
2000	50	40.068.XXX	
2500	50	40.069.XXX	
3000*	50	40.070.XXX	

* Core in one piece, upper surface slotted in the centre.

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	39.023.XXX	
2000	50	39.025.XXX	
2500	50	39.026.XXX	
3000*	50	39.027.XXX	

* Core in one piece, upper surface slotted in the centre.

Urphen tops with rear panel

Tops 50 mm thick with 3 mm beech veneer edging on three sides. Rear panel height 100 mm, thickness 19 mm. Rear panel made of MDF (medium-density fibreboard). Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	40.072.XXX	
2000	50	40.074.XXX	
2500	50	40.075.XXX	
3000*	50	40.076.XXX	

* Core in one piece, upper surface slotted in the centre.

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	39.634.XXX	
2000	50	39.636.XXX	
2500	50	39.637.XXX	
3000*	50	39.638.XXX	

* Core in one piece, upper surface slotted in the centre.

Colours

Tops available in 4 colours. When ordering, please use the desired three-digit colour code (instead of .XXX). Three further colours available on request.



Urphen tops with steel edge protection in the front

Tops 50 mm thick with 3 mm beech veneer edging on three sides. Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	40.078.XXX	
2000	50	40.080.XXX	
2500	50	40.081.XXX	
3000*	50	40.082.XXX	

* Core in one piece, upper surface slotted in the centre.

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	39.603.XXX	
2000	50	39.605.XXX	
2500	50	39.606.XXX	
3000*	50	39.607.XXX	

* Core in one piece, upper surface slotted in the centre.

Urphen tops with steel edge protection in the front and rear panel

Tops 50 mm thick. Rear panel height 100 mm, thickness 19 mm. Rear panel made of MDF (medium-density fibreboard). Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	40.084.XXX	
2000	50	40.086.XXX	
2500	50	40.087.XXX	
3000*	50	40.088.XXX	

* Core in one piece, upper surface slotted in the centre.

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	50	39.649.XXX	
2000	50	39.651.XXX	
2500	50	39.652.XXX	
3000*	50	39.653.XXX	

* Core in one piece, upper surface slotted in the centre.



Note

Other top specifications and dimensions available on request.



For ordering steps 2.-5.:
see the following pages

1. Workbench tops made of resin

i Features

- Laminate top suitable for surfaces which require frequent and thorough cleaning
- Application areas: assembly stands, laboratory, test benches, food industry, chemical industry, plastic industry, electrical and textile industry, etc.
- Middle layer made of virtually warp-free, compressed chipboard, quality class E1 manufactured according to standard EN 312-3
- Surface HPL coating (high pressure laminate) on both sides, 0.7 mm thick, light grey NCS S 1500-N, manufactured according to standard EN 438-2
- Middle layer and surface glued with one-component PVAC adhesive according to standard EN 204
- Edges with 4 mm grey PVC band on all sides
- Temperature resistance up to 180° for 20 minutes, resistant to cigarette burns for short periods
- Good abrasion and scratch resistance, high chemical resistance as well as resistant to oil and grease
- Resistant to weak acids and lye for short periods
- Resistant to most solvents
- No static charge (no ESD)
- 4 standard lengths are available
- Matching rear and side panels coated with resin available on request
- Other top specifications and dimensions on request

Max. special sizes of resin top

Resin top: max. size 3000 x 1000 mm (W x D), coated with resin, edges with 2 mm grey PVC edge band on all sides, colour of laminate surface: light grey, NCS S 1500-N.

Thickness mm	Maximum distance between supports mm/kg	Art. no.	per m ²
40	1220/350	39.085.000	

Max. special sizes of resin cover panel

Cover panel: max. size 2740 x 1200 mm (W x D), coated with resin, edges with 2 mm grey PVC edge band on all sides, colour of the laminate surface: light grey, NCS S 1500-N.

Thickness mm	Maximum distance between supports mm/kg	Art. no.	per m ²
23	720/150	39.881.000	

Resin tops, light grey

Tops 40 mm thick. Edges with 2 mm grey PVC band on all sides. Colour of laminate surface: light grey, NCS S 1500-N. Excluding pre-assembly and fastening material. These must be ordered additionally depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	39.082.000	
2000	40	39.083.000	
2500	40	39.134.000	
3000	40	39.084.000	

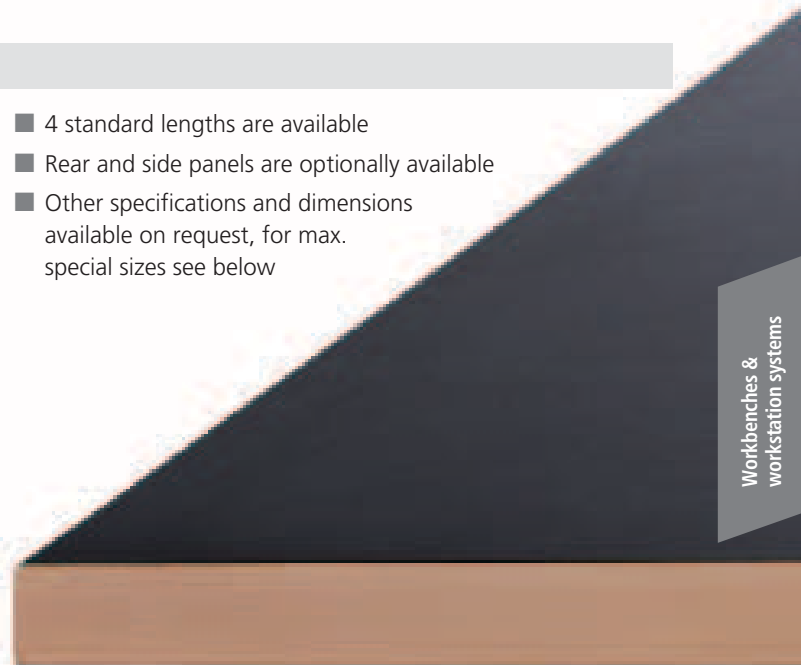
D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	39.052.000	
2000	40	39.076.000	
2500	40	39.135.000	
3000	40	39.086.000	

made of nitrile

i Features

- Workbench top with slip-resistant and shock absorbing rubber mat, mainly suitable for work with machine and metal parts
- The correct choice for the following application areas: car workshops, transport operations, machine construction, casing construction, fitter's shops, steel and metal construction, assembly plants
- Sturdy solid wood core, coated with HDF on both sides
- Coating made of medium-hard NBR rubber (black nitrile), 4 mm thick, with plain surface
- 3 mm beech veneer edge on all sides
- Edge versions made of 2 mm aluminium (only for top thickness of 50 mm) and PVC on request
- Oil and fuel resistant, not resistant to acetone
- Application conditions -10° to +70°, temperature resistant up to +90° for short periods
- 4 standard lengths are available
- Rear and side panels are optionally available
- Other specifications and dimensions available on request, for max. special sizes see below



Workbenches & workstation systems

Nitrile tops, black, with beech veneer edge

Tops 40 and 50 mm thick. Excluding pre-assembly and fastening material. These must be ordered separately depending on the substructure (see page 531).

D 750 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	42.922.000	
2000	40	42.923.000	
2500	40	42.924.000	
3000	40	42.925.000	
1500	50	42.926.000	
2000	50	42.927.000	
2500	50	42.928.000	
3000	50	42.929.000	

D 800 mm

Top length mm	Top thickness mm	Art. no.	
1500	40	42.930.000	
2000	40	42.931.000	
2500	40	42.932.000	
3000	40	42.933.000	
1500	50	42.934.000	
2000	50	42.935.000	
2500	50	42.936.000	
3000	50	42.937.000	

Maximum special sizes of nitrile tops

Nitrile top: max. size 3000 x 1000 mm (W x D), 4 mm plain, black, with solid wood core, coated with HDF on both sides, without edges.

Thickness mm	Maximum distance between supports mm/kg	Art. no.	per m ²
40	1800/350	39.952.000	
50	2300/300	39.956.000	

➤ For beech veneer and aluminium edges see page 528

Note
Other top specifications and dimensions available on request.

1. 2. 3. 4. 5.

➤ For ordering steps 2.-5.: see the following pages

Workbenches

Ordering steps for individual configuration:



Selections to be made on this page and the following pages:

2. Accessories for workbench tops
3. Substructures
4. Accessories for substructures
5. Superstructures and accessories

2. Accessories for workbench tops

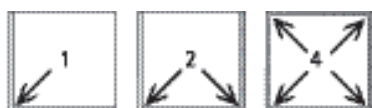
Top protection, panels and shelves



Steel edge guard

Steel edge guard flush-mounted and completely fitted on surface.
Specification: sheet steel. Colour: grey, NCS S 4502-R.

Specification	Top thickness mm	Unit	Art. no.	
L profile for multiplex tops/beech tops	40/50	per metre	39.152.000	
U profile for urphen tops	50	per metre	39.032.000	



Mitre surcharge for U-shaped edge guard made of steel for urphen top

If the steel edge guard is placed on one or several corners of the workbench top, one corner weld must be included for each corner.

Specification	Number	Art. no.	
Corner weld	1, 2, 4	39.298.000	



Sheet metal coatings

Sheet metal covers for multiplex tops, with or without rear panel. Open on the side, the multiplex top is visible. Calculation procedure: all dimensions in metres, rear panel height 150 mm.

Variant E: cover for top area = depth x top length.

Variant F: cover for top area with rear panel = (0.15 m + depth) x top length.

For multiplex top max. size 3000 x 1250 mm, please note: from 2501 mm the top is glued.



Variant F



Variant E

Specification	Unit	Art. no.	
Chrome steel sheet coating, 1.5 mm variable	per m ²	41.997.000	
Steel sheet coating, 1.5 mm variable, sendzimir galvanised*	per m ²	41.999.000	

* Attention: Risk of corrosion with sendzimir galvanised sheet metal. Chrome steel sheet coating is recommended.

Beech veneer edge for urphen tops/nitrile tops

Veneer edge for top thickness of 40 and 50 mm.

Thickness mm	Unit	Art. no.	
3	per metre	39.031.000	

Aluminium edge for urphen tops/nitrile tops

Aluminium edge only for top thickness of 50 mm.

Thickness mm	Unit	Art. no.	
2	per metre	43.400.000	

Rear panels

The rear panels and the tabletop are screwed together, rear panels are supplied unmounted. Fastening material included. Specification: made of MDF (medium density fibreboard), 150 mm high, thickness 19 mm, with transparent undercoat.

Top length mm	length mm	Unit	Art. no.	
1500	1500	-	39.171.000	
2000	2000	-	39.173.000	
2500	2500	-	39.174.000	
3000	3000	-	39.175.000	
-	max. 3500	per metre	39.187.000	

Side panels

The side panels and tabletop are screwed together. Fastening material included. Specification: made of MDF (medium density fibreboard), 150 mm high, thickness 19 mm, with transparent undercoat.

Top depth mm	Depth mm	Unit	Art. no.	
750	769	-	40.064.000	
800	819	-	39.194.000	
max. 1200	max. 1269	per metre	39.199.000	

Shelves with raised edges

Specification: MDF (medium density fibreboard) with three-sided, 8 mm raised edges, made of beech (at the back and on the sides). Depth 300 mm, thickness 19 mm. Maximum load capacity 20 kg per metre. With transparent undercoat on all sides, without brackets (see below). * Maximum distance between supports 1100 mm.

Top length mm	Required brackets	Unit	Art. no.	
1500	2	-	44.043.000	
2000	3	-	44.044.000	
2500	3	-	44.045.000	
3000	4	-	44.046.000	
max. 3500	*	per metre	39.214.000	

Brackets, height-adjustable

The brackets enable adjustment of the shelf with raised edges to four different heights. They are screwed through the workbench top (pre-assembly required, see below). Fastening material included. Specification: made of square steel tube, fastening material per piece included. Colour: light grey, RAL 7035.

Adjustment height using top mm	Depth mm	Art. no.	
230, 270, 310, 350	280	44.047.000	

Pre-assembly for brackets

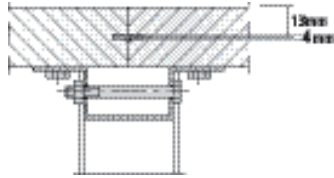
Designation	Art. no.	
Pre-assembly per bracket	39.208.000	



For ordering steps 3.-5.:
see the following pages

2 Accessories for workbench tops

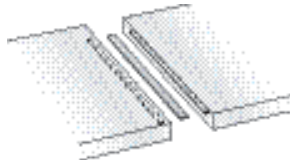
Butt and top joints



Butt joints over workbench leg assembly

Connects the workbench top in perfect alignment with wooden tongue and groove above the workbench leg assembly for double and in-line continuous workbenches. Tongue width 20 mm. milled groove and wooden tongue 4 mm, including 2 clamping screws for workbench leg assembly.

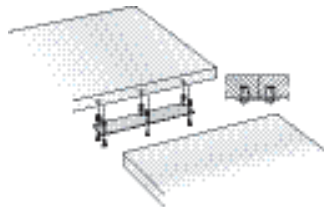
Top depth mm	Tongue length mm	Thickness mm	Art. no.	
650 - 799	630	4	39.030.000	
800 - 1000	730	4	39.021.000	



Butt joints over cabinet

Butt joint suitable for drawer cabinet, power unit or vice cabinet, connects the workbench top in perfect alignment with wooden tongue and groove over the cabinet for double and in-line continuous row benches. Tongue width 20 mm. Milled groove and wooden tongue.

Top depth mm	Tongue length mm	Thickness mm	Art. no.	
650 - 799	630	4	39.320.000	
800 - 1000	730	4	39.321.000	



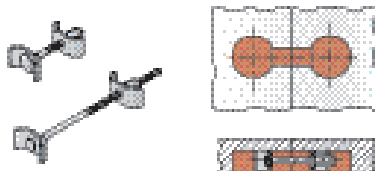
Top joint with connector plate

Connects the bracket mounting with the worktable. Fastening with steel bushes and hexagon screws. 3 mm thick. A support is required. Fastening material included, without pre-assembly. Specification: sheet steel. Colour: light grey, RAL 7035.

Width mm	Depth mm	Thickness mm	Art. no.	
100	500	3	39.204.000	

Pre-assembly of the workbench top with connector plate

Designation	Art. no.	
Pre-assembly for the workbench top with connector plate	39.206.000	



Top joint with clamping element

The workbench tops are stably and securely braced together on the underside with the inserted clamping elements. The required recesses are included. Top joint made of steel. Preferably to be used as a pair. Always use in combination with butt joint over cabinet. Pre-assembly included.

Clamping element length mm	Art. no.	
65	40.165.000	
150*	40.166.000	

* For workbench tops with middle layer made of chipboard (ESA).

Fastening material and pre-assemblies for workbench tops

The respective pre-assemblies/fastening materials must be ordered for each substructure.

Minimum top thickness for M10 pre-assembly 35 mm.

For drawer cabinet, power unit cabinet, vice cabinet and workbench drawer

Specification/screw type	For top thickness mm	Art. no.	
4 screws M10 without pre-assembly	40 - 50	39.160.000	
4 screws M10 including pre-assembly	40 - 50	39.161.000	
4 screws M6 including pre-assembly	20 - 30	88.439.000	

For workbench leg assembly

Specification/screw type	For top thickness mm	Art. no.	
6 screws M10 without pre-assembly	40 - 50	39.326.000	
6 screws M10 including pre-assembly	40 - 50	39.327.000	
6 screws M6 including pre-assembly	20 - 30	88.440.000	

i Tip

Connecting elements

Different connecting elements can be used to combine and connect workbenches in any desired width or shape.



For ordering steps 3.-5.:
see the following pages

Workbenches

Ordering steps for individual configuration:



To be selected on this page and the following pages:

3. Substructures
4. Accessories for substructures
5. Superstructures and accessories


3. Substructures

Workbench leg assemblies made of sheet steel



Workbench leg assemblies, stationary, fixed height and height adjustable

The Lista workbench leg assembly is a sturdy sheet steel construction, welded together with extruded profiles, with holes for fastening the top. Floor anchoring is possible through a hole in the base plate. Load-bearing capacity 400 kg. Please note the maximum clear width on page 500. Specification: sheet steel. Colour: according to colour chart.



Height mm	For top depth mm	Width mm	Depth mm	Art. no. 	
800	700	80	675	43.101.XXX	
850	700	80	675	43.176.XXX	
700 - 1050*	700	80	675	43.186.XXX	
800	750, 800	80	725	43.111.XXX	
850	750, 800	80	725	43.179.XXX	
700 - 1050*	750, 800	80	725	43.231.XXX	

* Height-adjustable in 25 mm increments.



Workbench leg assemblies mobile and height-adjustable



Mobile workbench substructure with optional push handle, workbench leg assembly with fixed castors or workbench leg with swivel castors including brakes and push handle. Nylon or rubber wheels can be selected depending on floor condition. Workbench top according to workstation requirements. This workstation can be optimally completed with the matching vice and drawer cabinet. Width: 80 mm. Depth: 725 mm. Height: 700 - 1050 mm. Please note the maximum clear width on page 500. Specification: sheet steel. Colour: according to colour chart.

Specification		Wheel Ø mm	Art. no. 	
With push handle, without castors	400	-	39.974.XXX	
With 2 nylon swivel castors	200	100	39.770.XXX	
With 2 rubber swivel castors	200	100	39.965.XXX	
With 2 nylon swivel castors, brakes	200	100	39.771.XXX	
With 2 rubber swivel castors, brakes	200	100	39.966.XXX	
With 2 nylon swivel castors, brakes, push handle	200	100	39.973.XXX	
With 2 rubber swivel castors, brakes, push handle	200	100	39.972.XXX	

Mobile workbench leg assemblies, retractable

The swivel castors can be retracted with a lever, so the workbench can be used anywhere as a mobile or stationary unit. Width: 80 mm. Depth: 725 mm. Excluding fastening material and pre-assembly. Specification: sheet steel. Colour: according to colour chart.




Specification	Height* mm		Wheel Ø mm	Art. no. 	
With 2 nylon swivel castors	800/825	200	100	43.401.XXX	
With 2 nylon swivel castors, push handle	800/825	200	100	43.403.XXX	
With 2 nylon swivel castors	850/875	200	100	43.402.XXX	
With 2 nylon swivel castors, push handle	850/875	200	100	43.404.XXX	

* Workbench leg assembly height + 25 mm.



Stationary workbench substructure, height-adjustable

Easy height adjustment of loaded working surfaces. Height adjustment by means of 4 hydraulic cylinders, integrated in the 2 workbench leg assemblies as well as a hydraulic pump with a retractable crank lever fitted beneath the working surface. Available only completely assembled including workbench top. Width: 90 mm. Depth: 725 mm. Minimum height: 700 mm. Load-bearing capacity of substructure: 350 kg. Specification: sheet steel. Colour: according to colour chart.


Substructure for top size mm	Clear width mm	Adjustment range mm	Art. no. 	
1500 x 750/800	1220	200	39.699.XXX	
2000 x 750/800	1720	200*	39.701.XXX	
2500 x 750/800	2220	200*/**	39.702.XXX	
1500 x 750/800	1220	300	39.703.XXX	
2000 x 750/800	1720	300*	39.705.XXX	
2500 x 750/800	2220	300*/**	39.706.XXX	

* Not suitable for 40 mm resin workbench top.

** Only for 50 mm thick multiplex and beech tops.

Struts

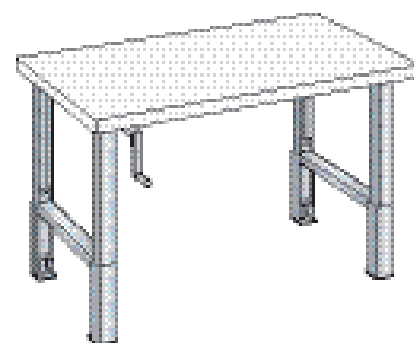
Strut suitable for workbench leg assembly. Fastening material included. Please note the max. clear width on page 500. Specification: sheet steel. Colour: according to colour chart.

For top width mm	Clear width mm	Strut length mm	Art. no. 	
1500	1220	1224	43.233.XXX	
2000	1720	1724	43.236.XXX	
2000*	820	1648 (2 x 824)	40.833.XXX	
2500	2220	2224	40.900.XXX	
2500*	1070	2148 (2 x 1074)	43.241.XXX	
3000*	1320	2648 (2 x 1324)	43.242.XXX	

* Top one or two-piece with 3 workbench leg assemblies, strut two-piece.

Fastening material and pre-assembly

Specification/screw type	Art.-Nr.	
6 screws M10 without pre-assembly	39.326.000	
6 screws M10 including pre-assembly	39.327.000	



Note

Electronic height adjustment available on request.



➤ For ordering steps 4.-5.: see the following pages

3. Substructures Power unit cabinets



Note

The desired position must be specified for the power unit cabinet.

Colours

Housing available in 12 standard colours. When ordering, please use the desired three-digit colour code (instead of XXX). Customised colours on request.



For colour information see bookmark or fold-out



W → 190 mm

D ↗ 725 mm

i Features

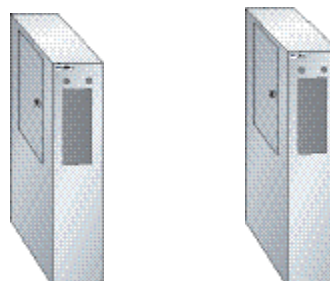
- Housing made of sheet steel, with side door
- The upper part of the cabinet has 2 holes (at the back and front respectively, including covers, Ø 19 mm) intended for compressed air connections
- The lower part of the cabinet is equipped with 2 vertical C profiles to enable the installation of terminal blocks, switchers, transformers, etc.
- Recesses on the front sides enable the attachment of blind covers or plug covers
- Four holes (including covers, Ø 19 mm) for air pressure and power supply at the bottom of the cabinet on the side
- Base plate with 2 holes, Ø 60 mm each, for power supply lines
- Power unit cabinet can be fitted on the left or right
- Cylinder must be ordered separately
- One blind cover included
- Base available on request

i Tip



Power unit cabinets

Power unit cabinets are used for the installation of many different units such as power, compressed air, data cables, etc. Slight adjustments can be made through the side door. In addition, many different hole patterns are possible with the blind cover.



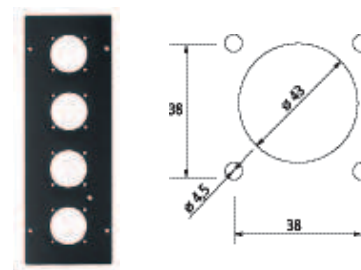
H ↑	mm	Door	800	850
Key Lock		Door specification	Art.-no.	Art.-no.
Housing excluding cylinder Separately lockable		Mounted on the right	88.406.XXX	88.410.XXX
		Mounted on the left	88.407.XXX	88.411.XXX
● Cylinder (random number)			222.376.000	222.376.000
Housing excluding cylinder Common lockable		Mounted on the right	88.406.XXX	88.410.XXX
		Mounted on the left	88.407.XXX	88.411.XXX
+ Cylinder 2C____ (number according to choice)			222.383.000	222.383.000
Cylinder 2C 1 (pre-defined number)			222.377.000	222.377.000
Cylinder 2C 2 (pre-defined number)			222.378.000	222.378.000
Cylinder 2C 3 (pre-defined number)			222.379.000	222.379.000
Cylinder 2C 4 (pre-defined number)			222.380.000	222.380.000
Cylinder 2C 5 (pre-defined number)			222.381.000	222.381.000
Cylinder 2C 6 (pre-defined number)			222.382.000	222.382.000
Housing excluding cylinder Master key system		Mounted on the right	88.406.XXX	88.410.XXX
		Mounted on the left	88.407.XXX	88.411.XXX
+ Cylinder for master key system			222.384.000	222.384.000
● Master key (registered system)			20.040.000	20.040.000

+ Please state the existing cylinder number when placing a repeat order ● Required for operation

Plug covers

The various plug covers are fastened on the housing or on the power unit cabinet with 4 screws. Supplied without sockets and test terminal.
Specification: sheet steel. Colour: black, NCS S 9000-N.

Specification	Art. no.	
For installation of 4 CH sockets	39.006.000	
For installation of 3 sockets and 1 test terminal	39.007.000	
For installation of 3 protective earth sockets	39.010.000	
Blind cover without holes, for self installation	39.008.000	



Fastening material and pre-assembly

Specification/screw type	Art. no.	
4 screws M10 without pre-assembly	39.160.000	
4 screws M10 including pre-assembly	39.161.000	



➤ For ordering steps 4.-5.: see the following pages

3. Substructures Vice cabinets

W → 310 mm

D ↗ 725 mm

i Features

- Housing made of sheet steel with a slide-in door on the side and a cylinder lock
- Cabinet can be equipped with the desired vice and corresponding collapsible lift
- To free the whole workspace, the vice can be folded beneath the bench into the cabinet in just a few simple steps
- Base available on request



Note

The desired position must be specified for the vice cabinet.



Colours

Housing available in 12 standard colours. Multi-colour painting also possible. When ordering, please use the desired three-digit colour code (instead of XXX). Customised colours on request.

➤ For colour information see bookmark or fold-out

H ↑	mm	800	850
Key Lock		Art. no.	Art. no.
Housing excluding cylinder Separately lockable		43.441.XXX	43.442.XXX
Door excluding cylinder Separately lockable		43.443.XXX	43.443.XXX
● Cylinder (random number)		222.376.000	222.376.000
Housing excluding cylinder Common lockable		43.441.XXX	43.442.XXX
Door excluding cylinder Simultaneously lockable		43.443.XXX	43.443.XXX
+ Cylinder 2C ____ (number according to choice)		222.383.000	222.383.000
Cylinder 2C 1 (pre-defined number)		222.377.000	222.377.000
Cylinder 2C 2 (pre-defined number)		222.378.000	222.378.000
Cylinder 2C 3 (pre-defined number)		222.379.000	222.379.000
Cylinder 2C 4 (pre-defined number)		222.380.000	222.380.000
Cylinder 2C 5 (pre-defined number)		222.381.000	222.381.000
Cylinder 2C 6 (pre-defined number)		222.382.000	222.382.000
Housing excluding cylinder Master key system		43.441.XXX	43.442.XXX
Door excluding cylinder Master key system		43.443.XXX	43.443.XXX
+ Cylinder for master key system		222.384.000	222.384.000
● Master key (registered system)		20.040.000	20.040.000
+ Please state the existing cylinder number when placing a repeat order		● Required for operation	

Fastening material and pre-assembly

Specification/screw type	Art. no.
4 screws M10 without pre-assembly	39.160.000
4 screws M10 including pre-assembly	39.161.000

Accessories for vice cabinet

Hinge units

Hinge unit for installation in vice cabinet. Gas springs provide weight counterbalance during lifting and lowering. "Heuer-Klapp" with safety locking, fixed height, including fastening material.

"Heuer-Klapp-Lift" with safety locking, lift height adjustment 175 mm, adjustment range, 360°, rotation, with seal of German Trades Association, including fastening material.

Guarantee period for hinge units: 2 years.

Type	Matching vices	Jaw width mm	Art. no.	
Heuer-Klapp 105-003	Gressel AX 100-1* Heuer 100-120	100, 120	40.096.000	
Heuer-Klapp 105-004	Gressel AX 125-1* Heuer 100-140	125, 140	40.097.000	
Heuer-Klapp-Lift 106-010	Gressel AX 100-1* Heuer 100-120	100, 120	40.098.000	
Heuer-Klapp-Lift 106-011	Gressel AX 125-1* Heuer 100-140	125, 140	40.099.000	

* The adapter plate is required for Gressel vices (see below).

Items highlighted in blue without discount.



Pre-assembly of hinge unit

Mounting of vice with hinge unit (Heuer-Klapp or Heuer-Klapp-Lift) in vice cabinet housing.

Designation	Art. no.	
Pre-assembly of hinge unit	40.904.000	

Adapter plates

Adapter plate for Gressel vice to match hinge unit type "Heuer-Klapp" and "Heuer-Klapp-Lift". Fastening material included.

Specification	Art. no.	
For Gressel AX 100-1	40.100.000	
For Gressel AX 125-1	40.101.000	

Items highlighted in blue without discount.



i Tip

Vice cabinets

The workbench is always freely accessible for work, because the vice can be folded away if necessary.



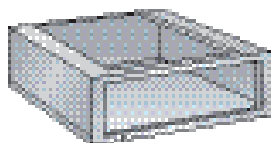
For ordering steps 4.-5.:
see the following pages

3. Substructures

Workbench drawer and drawer cabinets



Note
The desired position must be specified for the drawer cabinet.



H ↑	mm	204
Clear height mm		150
Key Lock	Art. no.	
Housing excluding cylinder Separately lockable	43.440.XXX	
● Cylinder (random number)	222.376.000	
Housing excluding cylinder Common lockable	43.440.XXX	
+ Cylinder 2C ____ (number according to choice)	222.383.000	
Cylinder 2C 1 (pre-defined number)	222.377.000	
Cylinder 2C 2 (pre-defined number)	222.378.000	
Cylinder 2C 3 (pre-defined number)	222.379.000	
Cylinder 2C 4 (pre-defined number)	222.380.000	
Cylinder 2C 5 (pre-defined number)	222.381.000	
Cylinder 2C 6 (pre-defined number)	222.382.000	
Housing excluding cylinder Master key system	43.440.XXX	
+ Cylinder for master key system	222.384.000	
● Master key (registered system)	20.040.000	

+ Please state the existing cylinder number when placing a repeat order

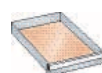
● Required for operation

W → 578 mm

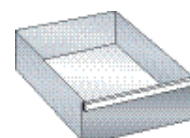
D ↗ 725 mm

i Features

- Housing and drawer made of sheet steel
- For well-organised storage of hand tools at the workstation
- Sheet steel housing for the drawer is fitted beneath the worktop with screws and sleeves
- Front height of the drawer 150 mm



459 x 612 mm



H ↑	mm	150
Usable height mm		132,5
Cladding height mm		12,6
Load capacity	Art. no.	
75	72.034.XXX	

Fastening material and pre-assembly

Specification/screw type	Art. no.	
4 screws M10 without pre-assembly	39.160.000	
4 screws M10 including pre-assembly	39.161.000	

Colours

Housing and fronts available in 12 standard colours. Multi-colour painting also possible. When ordering, please use the desired three-digit colour code (instead of XXX). Customised colours on request.



➤ For colour information see **bookmark or fold-out**

Every workbench is available with drawer cabinets in size 18x27 E, 18x36 E, 27x27 E, 27x36 E, 36x27 E and 36x36 E.



18 x 27 E

18 x 36 E

27 x 27 E

27 x 36 E

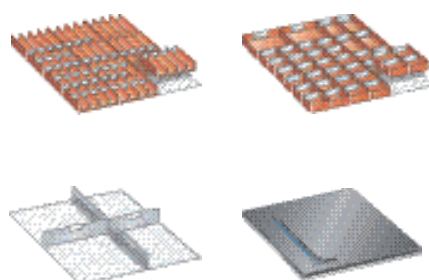
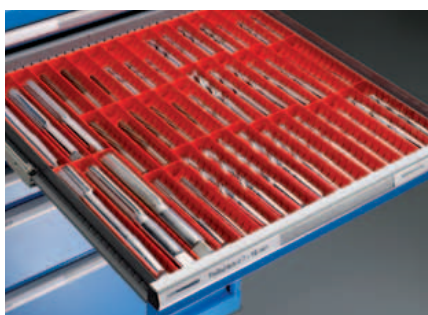
36 x 27 E

36 x 36 E

» For drawer cabinets
see page 111

Partition material for drawers

Matching partition material for the respective drawer (e.g. troughs, plastic boxes, dividers or foam inserts) can be found on page 950.



» For partition material and labelling
system see page 950

✓ ✓ 3. 4. 5.

» For ordering steps 4.-5.:
see the following pages

Workbenches

Ordering steps for individual configuration:



Selections be made on this page and the following pages:

4. Accessories for substructures
5. Superstructures and accessories

4. Accessories for substructures

Vices and height adjustment units



"Gressel" vice system

Forward-opening vice with off-centre design enables vertical clamping of up to 4 inch round stock. With protected square guide, for maintenance-free precision. Endless applications thanks to the patented, 90° swivelling clamp. Anvil and saddle aids enable optimum machining of pipes and other work pieces. Specification: Spheroidal graphite iron, with two exchangeable, hewn jaws, fastening material included. Colour: Stationary elements dust grey, RAL 7037, movable elements cobalt blue, RAL 5013.

Specification	Opening of jaws mm	Jaw width mm	Art. no.	
Gressel AX 100-1	110	100	39.983.000	
Gressel AX 125-1	135	125	39.984.000	
Gressel AX 160-1	170	160	39.985.000	

Items highlighted in blue without discount.



"Gressel" positioning system

Unit 130-AX 100 for manual height adjustment (max. 200 mm), 360° rotation. Specification: spheroidal graphite iron, including fastening material. Positioning unit 150-AX with gas-filled compression damper, smooth height adjustment (max. 200 mm), 360° rotation. Specification: spheroidal graphite iron, including fastening material. Colour: dust grey, RAL 7037.

Specification	Matching vices	Art. no.	
Gressel AXA 100.130.02	AX 100-1	39.986.000	
Gressel AXA 125.150.01	AX 125-1	39.987.000	
Gressel AXA 160.150.01	AX 160-1	39.988.000	

Items highlighted in blue without discount.

Vice and positioning unit bases

Vice and positioning bases are mandatory for workbench tops not made of solid wood (e.g. urphen, resin). Specification: made of pre-drilled multiplex 250 x 250 x 50 mm (W x D x H). Fastening material included.



Matching	Art. no.	
Vice Gressel AX 100-1	39.290.000	
Vice Gressel AX 125-1	39.291.000	
Vice Gressel AX 160-1	39.292.000	
Vice Heuer 100 - 120	39.293.000	
Vice Heuer 100 - 140	39.294.000	
Positioning unit Gressel AXA 100.130.02	39.295.000	
Positioning unit Gressel AXA 125.150.01	39.296.000	
Positioning unit Gressel AXA 160.150.01	39.296.000	
Adjustable-height system Heuer-Lift 104 - 220	39.297.000	
Adjustable-height system Heuer-Lift 104 - 240	39.297.000	



"Heuer" vice system

Forward-opening vice for vertical clamping of round material, centrally adjustable guides, forged tube jaws and strong anvil as well as fixed jaws. Proven double prismatic guide prevents dirt and damage. Guarantee period 2 years. Specification: drop-forged steel, surface-hardened jaws (fixed), including fastening material. Colour: blue hammer-tone.

Specification	Opening of jaws mm	Jaw width mm	Art. no.	
Heuer 100 - 120	150	120	44.059.000	
Heuer 100 - 140	200	140	44.060.000	

Items highlighted in blue without discount.



"Heuer" adjustable-height system

Heuer-Lift with gas-filled compression damper, smooth height adjustment (max. 200 mm), 360° rotation. Guarantee period 2 years. Specification: drop-forged steel, fastening material included. Colour: blue hammer tone.

Suitable for vice	Art. no.	
Heuer-Lift 100 - 220, 44.059.000	40.910.000	
Heuer-Lift 100 - 240, 44.060.000	40.911.000	

Items highlighted in blue without discount.



Pre-assembly of vice

Pre-assembly (drill holes) excluding fastening material.

Specification	Art. no.	
Pre-assembly on the left	44.131.000	
Pre-assembly in the centre	44.132.000	
Pre-assembly on the right	44.133.000	



Note

Vice bases are mandatory for workbench tops not made of solid wood (e.g. urphen, plastic laminate).



For ordering step 5.:
see following pages

4. Accessories for substructures

Storage shelves and foot rest

Storage shelves

Made of steamed beech veneers, glued in multiple layers and waterproof (DIN 68 705), bevelled edges, sanded, oiled and waxed surface. The top is splash-proof, dirt-repellent and largely insusceptible to oil and grease.

D 560 mm

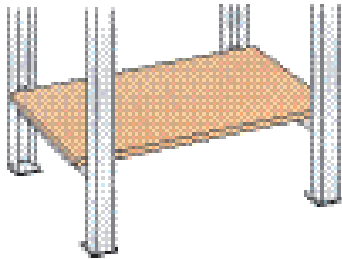
Storage shelves between workbench leg assemblies, 675 mm deep

Thickness 20 mm, max. load-bearing capacity 20 kg.

Specification: multiplex top, pre-drilled, fastening material included.

Top width mm	Width mm	Unit	Art. no.	
1500	1420	-	43.405.000	
2000	1920	-	43.406.000	
2500	2420	-	43.407.000	
3000	2920*	-	43.408.000	
-	2420**	per metre	39.269.000	

* Slotted (two-piece, 2 x 1460 mm), 3 workbench leg assemblies required. ** Maximum width, variable.



D 610 mm

Storage shelves between workbench leg assemblies, 725 mm deep

Thickness 20 mm, max. load-bearing capacity 20 kg.

Specification: multiplex top, pre-drilled, fastening material included.

Top width mm	Width mm	Unit	Art. no.	
1500	1420	-	43.247.000	
2000	1920	-	43.248.000	
2500	2420	-	43.258.000	
3000	2920*	-	43.259.000	
-	2420**	per metre	39.236.000	

* Slotted (two-piece, 2 x 1460 mm), 3 workbench leg assemblies required. ** Maximum width, variable.



D 560 mm

Storage shelves between workbench leg assembly and cabinet, 675 mm deep

Thickness 20 mm, max. load-bearing capacity 20 kg.

Specification: multiplex top, pre-drilled, fastening material included, without support bracket.

Top width mm	Width mm	Unit	Art. no.	
1500	835	-	43.409.000	
2000	1335	-	43.410.000	
2500	1835	-	43.411.000	
3000	2335	-	43.431.000	
-	2420**	per metre	39.269.000	

** Maximum width, variable.

D 610 mm

Storage shelves between workbench leg assembly and cabinet 27x36 E, 725 mm deep

Thickness 20 mm, max. load-bearing capacity 20 kg.

Specification: multiplex top, pre-drilled, fastening material included, without support bracket.

Top width mm	Width mm	Unit	Art. no.	
1500	835	-	43.266.000	
2000	1335	-	43.267.000	
2500	1835	-	43.271.000	
3000	2335	-	43.272.000	
-	2420**	per metre	39.236.000	

** Maximum width, variable.

Support bracket for storage shelf on drawer cabinet

Fastening material included. Specification: sheet steel. Colour: light grey, RAL 7035.

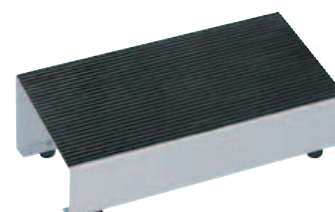
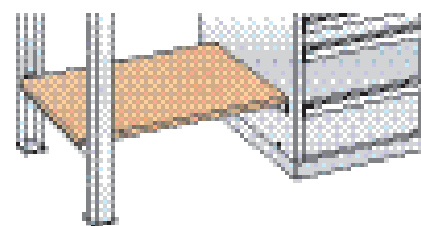
For depth mm	Art. no.	
560	43.432.000	
610	43.273.000	

Foot rest

Covered with a PVC ribbed mat. Can be used beneath all workstations.

Specification: sheet steel. Colour: light grey, RAL 7035. Ribbed mat, black.

Width mm	Depth mm	Height mm	Art. no.	
500	259	140	39.240.000	



Workbenches

Ordering steps for individual configuration:

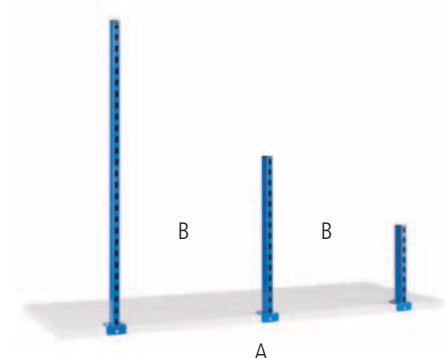


To be selected on this page and the following pages:

5. Superstructures and accessories

5. Superstructures and accessories

Support pillars




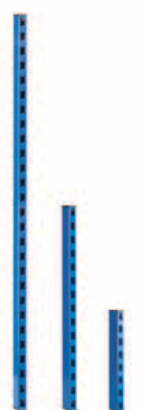
Support pillars on tops

The support pillars are available in three heights and are screwed directly on the top surface with the supplied fastening material (on-site). Load-bearing capacity 100 kg. Fastening material included. Specification: steel profile, perforated at the front and back with H punch holes, 50 mm apart, for attaching superstructure parts without screws. Colour: according to colour chart.

Min. top thickness 40 mm.


Minimally required top width A = Number of axis dimension B (750/1000 mm) + 90 mm.

Pillar height from table surface mm	Nominal height mm	Art. no. 	
390	350	40.901.XXX	
740	700	44.000.XXX	
1440	1400	44.001.XXX	



Wall rail U profile

To attach rear panels, adjustable shelves, container strips directly to the wall. Fastening material included. Specification: steel U profile, H punch holes, 50 mm apart, every 200 mm countersunk hole for fastening to concrete wall (nylon dowel no. 8 and countersunk screw 5 x 70). Colour: according to colour chart. Adjustable shelves cannot be inclined with wall rails.

Height mm	Width mm	Depth mm	Art. no. 	
350	30	23,5	90.380.XXX	
700	30	23,5	90.381.XXX	
1050	30	23,5	90.382.XXX	
1400	30	23,5	90.383.XXX	
1750	30	23,5	90.384.XXX	
2100	30	23,5	90.385.XXX	



Support pillars on workbench substructure

The support pillars are available in 2 heights. The height 700 mm from the table surface requires a stabilising profile, 2 stabilising profiles are required for the height 1400 mm from the table surface. Fastening material included. Specification: steel profile, perforated at the front and back with H punch holes, 50 mm apart, for attaching superstructure parts without screws. In double workstations the same support pillars are used for both sides. Colour: according to colour chart.

Pillar height from table surface mm	Nominal height mm	Required stabilising profiles	Art. no. 	
790	700	1	44.002.XXX	
1490	1400	2	44.003.XXX	



Stabilising profiles

Stabilising profiles for support pillars on workbench substructure, basic tables

The stabilising profile is available in 8 lengths. 4 lengths for a basic or single table with superstructures across the entire table width. Attention: the stabilising profile is 30 mm longer than the standard tops. In addition, 4 stabilising profiles are available for single and add-on tables with superstructures across the partial width of the table. Fastening material included. Excluding pre-assembly. Specification: sheet steel. Colour: according to colour chart.

Width mm	Art. no.	
1530	44.004.XXX	
2030	44.005.XXX	
2530	44.006.XXX	
3030	44.007.XXX	



Stabilising profiles for support pillars on workbench structure, add-on tables

Excluding pre-assembly.

Width mm	Art. no.	
1500	88.397.XXX	
2000	88.399.XXX	
2500	88.400.XXX	
3000	88.401.XXX	



Pre-assembly for stabilising profile

Pre-assembly for fastening the stabilising profile to workbench leg assemblies, power unit, vice and drawer cabinets (27x36 E, 36x36 E). Pre-assembly must be ordered once for each substructure element.

Designation	Art. no.	
Pre-assembly	88.442.000	

Tip

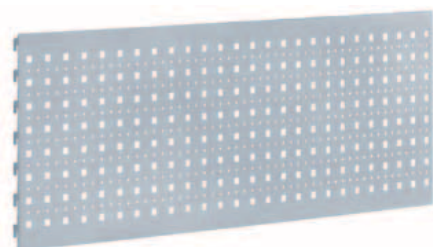
Risk of tipping and tearing out

The support pillars on the tops must not be loaded with more than 100 kg at maximum. One or two stabilising profiles are recommended for larger loads.



5. Superstructures and accessories


Rear panels



Plain rear panels

The upper part of the support pillars can be assembled partially or completely with rear panels. All rear panels can be attached to the support pillars without screws.

Specification: sheet steel. Colour: according to colour chart.

Width mm	Height mm	Art. no. 	
750	100	44.012.XXX	
750	350	44.013.XXX	
1000	100	44.014.XXX	
1000	350	44.015.XXX	


Perforated rear panels

The upper part of the support pillars can be assembled partially or completely with rear panels. All rear panels can be attached to the support pillars without screws. With round holes Ø 3.6 mm (for self-cutting screws type Taptite M4 x 10 mm), 19 mm apart and square holes 10 x 10 mm, 38 mm apart.

Specification: sheet steel. Colour: according to colour chart.

Width mm	Height mm	Art. no. 	
750	350	44.016.XXX	
1000	350	44.017.XXX	



 For keyhole hooks for rear panels
see page 630/631

Adjustable shelves and dividers

Adjustable shelves, plain

The adjustable shelves are equipped with a lip on a long side. The adjustable shelves can be fitted with the lip either at the front or at the back. The adjustable shelves are attached to the support pillars, horizontally or inclined 15°, using 2 brackets without screws. Load-bearing capacity 25 kg. Shelf height 25 mm + 17 mm lip. Each including 2 brackets. Specification: sheet steel. Colour: according to colour chart.

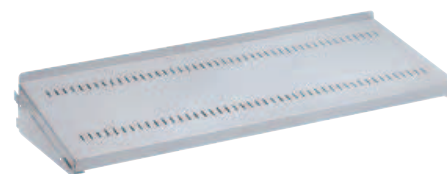
Width mm	Depth mm	Usable width mm	Usable depth mm	Art. no.	
750	300	750	295	44.027.XXX	
750	350	750	345	44.033.XXX	
1000	300	1000	295	44.034.XXX	
1000	350	1000	345	44.035.XXX	



Slotted adjustable shelves

The adjustable shelves are equipped with a lip on a long side. Slots 15 mm apart for subdivision with dividers. The adjustable shelves are attached to the support pillars, horizontally or inclined 15°, without screws. Load-bearing capacity 25 kg. Shelf height 25 mm + 17 mm lip. Each including 2 brackets. Specification: sheet steel. Colour: according to colour chart.

Width mm	Depth mm	Usable width mm	Usable depth mm	Art. no.	
750	300	700	295	44.036.XXX	
750	350	700	345	44.037.XXX	
1000	300	1000	295	44.039.XXX	
1000	350	1000	345	44.040.XXX	



Dividers

For subdividing slotted adjustable shelves. Specification: sheet steel. Colour: light grey, RAL 7035.

Depth mm	Usable depth mm	Nominal height mm	Usable height mm	Art. no.	
300	288	100	95	100.447.000	
300	288	150	145	100.448.000	
300	288	200	195	100.449.000	
350	338	100	95	100.452.000	
350	338	150	145	100.453.000	
350	338	200	195	100.454.000	



Ribbed mats for adjustable shelves

Non-slip rubber ribbed mat, suitable for adjustable shelf, with or without side edge. Colour: grey.

Width mm	Depth mm	Usable width mm	Usable depth mm	Art. no.	
750	300	747	293	44.054.000	
750	350	747	343	44.055.000	
1000	300	997	293	44.056.000	
1000	350	997	343	44.057.000	



5. Superstructures and accessories

Assembly devices and swivel arms



Container strips

To hold size 2, 3 and 4 storage containers. Can be attached to the support pillars without screws. Load capacity max. 15 kg. Specification: sheet steel. Colour: according to colour chart.

Width mm	Height mm	Container spaces for size			Art. no.	
		2	3	4		
750	85	7 - 14	7	5	44.041.XXX	
1000	85	9 - 18	9	6	44.042.XXX	



Plain swivelling shelves

The swivelling shelf is attached to the support pillars using 2 brackets without screws and is infinitely adjustable from a horizontal position up to an inclination of 30°. A lip at the front and back prevents items from sliding out. Shelf height: 25 mm + 17 mm lip. Load capacity: 50 kg.

Specification: steel sheet with locking lever. Colour: according to colour chart.

Width mm	Depth mm	Usable width mm	Usable depth mm	Art. no.	
750	430	714	424	90.292.XXX	
1000	430	964	424	90.293.XXX	

Note on swivelling shelves

Swivelling shelves can not be attached next to one another they must be offset (locking lever)!



Support crossbars for flat-screen monitor holder

Crossbar for mounting flat-screen monitor holders. The hole pattern allows the flat-screen monitor to be mounted in three different places and can be attached to the support pillars above the rear panel.

Specification: sheet steel. Colour: according to colour chart.

Width mm	Height mm		Art. no.	
750	200		17.395.XXX	
1000	200		17.396.XXX	



Flat-screen monitor holder

Wall holder 80 x 180 mm with bearing bush Ø 25 mm to hold the Vesa plate with bearing pins Ø 25 mm. The Vesa plate 115 x 115 mm with hole patterns 75/75 mm and 100/100 mm is used to hold the flat-screen monitor. The flat-screen monitor holder is rotatable and inclinable. Fastening material included. Colour: aluminium grey, RAL 9006.

Width mm	Depth mm	Height mm		Art. no.	
115	100	180		17.391.000	



Articulated arm for flat-screen monitor holder

The application area of the monitor can be enlarged by 1 or 2 articulated arms each 180 mm in length. Colour: aluminium grey, RAL 9006.

Length mm		Art. no.	
180	15	17.392.000	

Keyboard shelf including mouse shelf for flat-screen monitor holder

The keyboard shelf including the mouse shelf is fastened to the Vesa plate. Fastening material included. Colour: aluminium grey, RAL 9006.

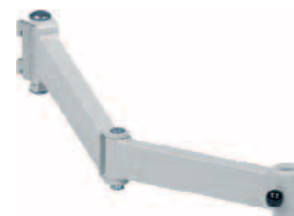
Width mm	Depth mm	Height mm	Art. no.	
600	230	285	17.393.000	



Double-jointed swivel arm

The swivel arm is attached to the support pillar. Assembly options for: equipment box holder, monitor shelf. Specification: rectangular steel tube, with double joint. Colour: according to colour chart.

Length mm	Bearing bush Ø mm		Art. no.	
500	25	20	39.367.XXX	



Monitor shelf

The monitor shelf is rotatable, the inclination angle is infinitely adjustable, with extendible and lockable keyboard bracket. Bearing pin Ø 25 mm. Specification: sheet steel. Colour: light grey, RAL 7035.

Width mm	Depth mm		Art. no.	
385	340	20	39.685.000	



Equipment box

The equipment box comes with 3 inclined shelves which can hold a total of 16 size 3 containers. With side carrying handles. Can be inserted into the equipment box holder (see below). Specification: sheet steel. Colour: according to colour chart.

Width mm	Depth mm	Height mm		Art. no.	
530	165	360	20	39.373.XXX	



Equipment box holder

With centring pivot for insertion into the swivelling arm. Bearing pin Ø 25 mm. Specification: sheet steel. Colour: according to colour chart.

Width mm	Depth mm	Height mm		Art. no.	
540	170	100	20	39.369.XXX	



Device swivel arm

The device swivel arm is rotatable and is attached to the support pillar. Device shelf 285 x 285 mm with 4-side edge. Bearing pin Ø 8 mm. Specification: sheet steel. Colour: according to colour chart.

Width mm	Depth mm		Art. no.	
285	285	5	39.482.XXX	



5. Superstructures and accessories

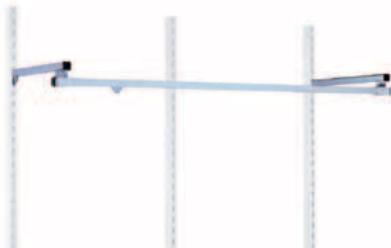
Support arm and equipment rails



Support arm

The support arms are attached to the support pillar without screws; they support the equipment rails which are assembled with a carriage on ball bearings. The equipment rail can be freely positioned in the workstation depth. Specification: steel construction, glossy galvanised.

Designation	Length mm		Art. no.	
Support arm	600	15	90.318.000	



Equipment rail base unit

Consisting of two support arms and one equipment rail with a carriage. Load-bearing capacity 15 kg. Specification: steel profile, glossy galvanised.

Designation	Rail length mm	Swivel arm length mm	Art. no.	
Base unit	1030	600	39.396.000	
Base unit	1530	600	39.442.000	
Base unit	2030	600	39.444.000	

Equipment rail add-on unit

Consisting of one support arm and one equipment rail with a carriage, load-bearing capacity 15 kg. Specification: steel profile, glossy galvanised.

Designation	Rail length mm	Swivel arm length mm	Art. no.	
Add-on unit	1000	600	39.408.000	
Add-on unit	1500	600	39.447.000	
Add-on unit	2000	600	39.449.000	



Additional carriage

For equipment rail. Load-bearing capacity 2.5 kg. Specification: steel construction, glossy galvanised.

Designation	Art. no.	
Carriage	39.475.000	

Additional equipment rails


For equipment rail base units and add-on units. With suspension mechanism without carriage.
Specification: steel profile, glossy galvanised.

Designation	Rail length mm	Art. no.	
Equipment rail individual, base unit	1030	39.487.000	
Equipment rail individual, base unit	1530	39.488.000	
Equipment rail individual, base unit	2030	39.496.000	
Equipment rail individual, add-on unit	1000	43.433.000	
Equipment rail individual, add-on unit	1500	43.434.000	
Equipment rail individual, add-on unit	2000	43.435.000	



Equipment rail rotatable (180°)


The rail profile rotatable by 180° is assembled with a carriage on ball bearings and is attached to the support pillar without screws.
Specification: steel profile, glossy galvanised.

Specification	Rail length mm		Art. no.	
Rotatable	800	10	39.474.000	



Fastening profiles for table lamp

The fastening profile is fastened between the support arms of the base table and/or add-on table.
Consisting of lamp profile and fastening set. Depth 150 mm. Specification: steel construction.
Colour: according to colour chart.

Specification	Usable width mm	Profile length mm	Art. no. 	
For base table	750	720	88.466.XXX	
For base table	1000	970	88.467.XXX	
For base table	1500	1470	88.468.XXX	
For base table	2000	1970	88.470.XXX	
For add-on table	750	720	88.471.XXX	
For add-on table	1000	970	88.472.XXX	
For add-on table	1500	1470	88.474.XXX	
For add-on table	2000	1970	88.475.XXX	



5. Superstructures and accessories Lighting



Table lamps for equipment rail and fastening profile

The table lamp is fastened to the fastening profile with the enclosed installation material. The reflective parabolic grid in the lamp head ensures bright, uniform, glare-free illumination. With electronic ballast. Guarantee period: 2 years. Installation material and fluorescent tube included. Specification: lamp housing aluminium. Colour: light grey, RAL 7035.

Type	Length mm	Fluorescent tube W	Art no.	
CH	910	2 x 36	39.882.000	
CH	1120	2 x 40	39.883.000	
Protective earth + France	910	2 x 36	39.889.000	
Protective earth + France	1120	2 x 40	39.890.000	

Items highlighted in blue without discount.



Universal lamp for attachment to tabletop or support pillar

Universally usable lamp. The reflective parabolic grid in the lamp head ensures non-glaring illumination of the working area. An integrated electronic ballast prevents the light from flickering. Guarantee period: 2 years. Lamp head 485 x 118 x 70 mm. The arm length is 830 mm. Working distance 500 mm. Bearing pin Ø 16 mm. Specification: 1 compact 36 W fluorescent tube. Colour: light grey, RAL 7035.

Type	Specification	Art no.	
CH	With table leg and support pillar attachment	39.884.000	
CH	With table leg	39.885.000	
Protective earth + France	With table leg and support pillar attachment	39.891.000	
Protective earth + France	With table leg	39.892.000	

Items highlighted in blue without discount.



Magnifier attachment for universal lamp

A glass magnifier can be fitted on the light fixture effortlessly, turning it into an all-purpose lamp and enabling use of the magnifier attachment.

Magnifier dimensions mm	Dioptries	Art no.	
160 x 105	3	39.886.000	

Items highlighted in blue without discount.



Table lamps for attachment to tabletop

A simple lamp with a telescopic arm for table assembly. Arm diameter: 13 mm. The arm length is 1040 mm. Lamp head 335 x 105 x 65 mm. Working distance 400 mm. Bearing pin Ø 13 mm. Guarantee period: 2 years. Specification: 1 x 24 W with electronic ballast. Integrated switch. Colour: light grey, RAL 7035.

Type	Specification	Art no.	
CH	With table clamp	39.887.000	
Protective earth + France	With table clamp	39.893.000	

Items highlighted in blue without discount.



Support pillar lamp holder

For commercially available lamps with bearing pin Ø 16 mm or 18 mm (with holding sleeve). Specification: made of sheet steel, glossy galvanised.


Width mm	Depth mm		Art no.	
23	80	5	90.283.000	

Power conduits

The power conduits are attached to the support pillars of the organisable rear panels without screws or screwed to the tabletop (no drill holes in the tabletop). The power conduits are supplied either with type 13 sockets (CH specification), protective earth sockets, France (type F) or British (type GB) sockets. All sockets types for 230 V. Available with residual current operated device (safety switch) 16 A nominal power, 30 mA tripping voltage. Every power conduit is equipped with a 3 metre long connecting cable. Protection class: IP 20. Specification: sheet steel, painted. Colour: according to colour chart. Guarantee period of power conduits: 2 years.

Type CH

With FI safety switch, sockets and on/off switch.


Length mm	Sockets	Art. no. 	
750	4 x 230 V	40.268.XXX	
1000	4 x 230 V	39.874.XXX	
1500	6 x 230 V	40.276.XXX	
2000	6 x 230 V	40.284.XXX	



Workbenches &
workstation systems


Type protective earth

With FI safety switch, sockets and on/off switch.

Length mm	Sockets	Art. no. 	
750	4 x 230 V	40.269.XXX	
1000	4 x 230 V	39.875.XXX	
1500	6 x 230 V	40.277.XXX	
2000	6 x 230 V	40.285.XXX	


Type F

With FI safety switch, sockets and on/off switch.

Length mm	Sockets	Art. no. 	
750	4 x 230 V	40.270.XXX	
1000	4 x 230 V	39.960.XXX	
1500	6 x 230 V	40.278.XXX	
2000	6 x 230 V	40.286.XXX	

Type GB

With FI safety switch, sockets and on/off switch.

Length mm	Sockets	Art. no. 	
750	4 x 230 V	40.271.XXX	
1000	4 x 230 V	39.958.XXX	
1500	6 x 230 V	40.279.XXX	
2000	6 x 230 V	40.287.XXX	



Hexagonal workbenches

10
Years
Guarantee

to
4000

75

200



The group workstations come with a drawer cabinet as a substructure as well as a large worktop. The power terminals are integrated into the centre section. Specification on request. Accessories and power supply also available on request.



i Benefits

- Team building workstations for training schools
- Extremely space-saving
- Further shapes and sizes available on request

Colours

Housing available in 12 standard colours. Multi-colour painting also possible.



For colour information see
bookmark or fold-out



i Tip



Supply

Hexagonal workstations can be supplied with centralised provision of utilities such as compressed air, data, power or gas.

